

EASY SELECTION

R = ROUGH CUTTING

RP FOR STEEL
RM FOR STAINLESS STEEL
RK FOR CAST IRON
RS FOR HRSA AND TITANIUM

M = MEDIUM CUTTING

MP FOR STEEL
MM FOR STAINLESS STEEL
MK FOR CAST IRON
MS FOR HRSA AND TITANIUM



6000 SERIES

Performance increase for steel turning.
Multi-functional ISO-P20 grade.
New Easy Selection chip breaker system:
LP (for light cutting)
MP (for medium cutting)
RP (for rough and interrupted cutting)

ISO	STEEL
P01	UE6105
P10	UE6110
P20	MC6025
P30	UE6035
P40	LH6400

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- ◆ Long tool life for general turning of steel
- ◆ Excellent chip control
- ◆ Multi-functional grade

7000 SERIES

High performance and flexibility for turning of stainless steels.
New Easy Selection chip breaker system:
LM (for light cutting)
MM (for medium cutting)
RM (for rough and interrupted cutting)
Series Expansion: 5° and 7° positive inserts.

ISO	STAINLESS STEEL
M01	MC7015
M10	MC7025
M20	MC7025
M30	MP7035
M40	MP7035

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- ◆ Increased performance for stainless steel turning
- ◆ Excellent chip control
- ◆ Good burr control