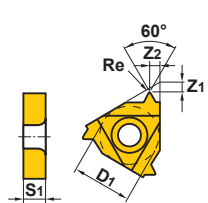
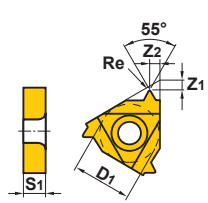
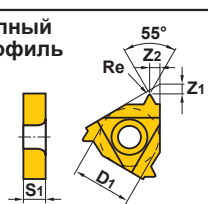
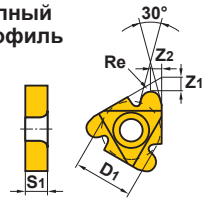


ВНУТРЕННЕЕ ТОЧЕНИЕ

Тип	Допуск резьбы	Обозначение	С покрытием		Шаг		Размеры (мм)					Общая глубина резания (мм)	Геометрия
			VP10MF	VP15TF	мм	ВИТКОВ/ДУЙМ	D1	S1	Z1	Z2	Re		
Унифицированная дюймовая	2B	MMT11R320UN	★			32	6.35	3.04	0.6	0.6	0.04	0.46	Полный профиль 
		11R280UN	★			28	6.35	3.04	0.6	0.7	0.05	0.52	
		11R240UN	●			24	6.35	3.04	0.7	0.8	0.09	0.61	
		11R200UN	●			20	6.35	3.04	0.8	0.9	0.11	0.73	
		11R180UN	●			18	6.35	3.04	0.8	1.0	0.12	0.81	
		11R160UN	●			16	6.35	3.04	0.9	1.1	0.14	0.92	
		11R140UN	●			14	6.35	3.04	0.9	1.1	0.11	1.05	
		16R320UN	●			32	9.525	3.44	0.6	0.6	0.04	0.46	
		16R280UN	●			28	9.525	3.44	0.6	0.7	0.05	0.52	
		16R240UN	●			24	9.525	3.44	0.7	0.8	0.09	0.61	
		16R200UN	●			20	9.525	3.44	0.8	0.9	0.11	0.73	
		16R180UN	●			18	9.525	3.44	0.8	1.0	0.12	0.81	
		16R160UN	● ●			16	9.525	3.44	0.9	1.1	0.14	0.92	
		16R140UN	● ●			14	9.525	3.44	0.9	1.2	0.11	1.05	
		16R130UN	● ●			13	9.525	3.44	1.0	1.3	0.10	1.13	
		16R120UN	● ●			12	9.525	3.44	1.1	1.4	0.18	1.22	
		16R110UN	● ●			11	9.525	3.44	1.1	1.5	0.13	1.33	
		16R100UN	● ●			10	9.525	3.44	1.1	1.5	0.15	1.47	
		16R090UN	● ●			9	9.525	3.44	1.2	1.7	0.17	1.63	
		16R080UN	● ●			8	9.525	3.44	1.1	1.5	0.27	1.83	
		22R070UN	● ●			7	12.7	4.64	1.6	2.3	0.23	2.09	
		22R060UN	● ●			6	12.7	4.64	1.6	2.3	0.26	2.44	
22R050UN	● ●			5	12.7	4.64	1.6	2.3	0.32	2.93			
Дюймовая резьба Витворта для BSW, BSP	Средний класс А	MMT11R190W	●			19	6.35	3.04	0.8	1.0	0.19	0.86	Полный профиль 
		11R140W	●			14	6.35	3.04	0.9	1.1	0.26	1.16	
		16R280W	●			28	9.525	3.44	0.6	0.7	0.09	0.58	
		16R260W	●			26	9.525	3.44	0.7	0.8	0.10	0.63	
		16R200W	●			20	9.525	3.44	0.8	0.9	0.18	0.81	
		16R190W	● ●			19	9.525	3.44	0.8	1.0	0.19	0.86	
		16R180W	● ●			18	9.525	3.44	0.8	1.0	0.20	0.90	
		16R160W	● ●			16	9.525	3.44	0.9	1.1	0.23	1.02	
		16R140W	● ●			14	9.525	3.44	1.0	1.2	0.26	1.16	
		16R120W	● ●			12	9.525	3.44	1.1	1.4	0.30	1.36	
		16R110W	● ●			11	9.525	3.44	1.1	1.5	0.33	1.48	
		16R100W	● ●			10	9.525	3.44	1.1	1.5	0.37	1.63	
		16R090W	● ●			9	9.525	3.44	1.2	1.7	0.34	1.81	
		16R080W	● ●			8	9.525	3.44	1.2	1.5	0.39	2.03	
		22R070W	● ●			7	12.7	4.64	1.6	2.3	0.46	2.32	
22R060W	● ●			6	12.7	4.64	1.6	2.3	0.53	2.71			
22R050W	● ●			5	12.7	4.64	1.7	2.4	0.66	3.25			
BSPT	Стандарт BSPT	MMT11R190BSPT	●			19	6.35	3.04	0.8	0.9	0.14	0.86	Полный профиль 
		11R140BSPT	●			14	6.35	3.04	0.9	1.0	0.26	1.16	
		16R190BSPT	★ ★			19	9.525	3.44	0.8	0.9	0.14	0.86	
		16R140BSPT	★ ★			14	9.525	3.44	1.0	1.2	0.26	1.16	
		16R110BSPT	★ ★			11	9.525	3.44	1.1	1.5	0.33	1.48	
Круглая DIN 405	7H	MMT16R100RD	●			10	9.525	3.44	1.1	1.2	0.55	1.27	Полный профиль 
		16R080RD	●			8	9.525	3.44	1.4	1.4	0.70	1.59	
		16R060RD	●			6	9.525	3.44	1.4	1.5	0.93	2.12	
		22R040RD	●			4	12.7	4.64	2.2	2.3	1.40	3.18	