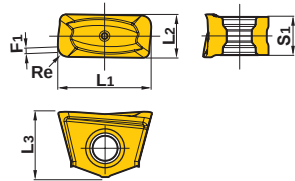
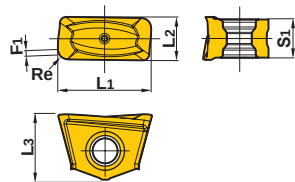
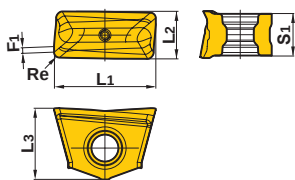


INSERTS

Shape	Order Number	Stock			Dimensions (mm)						Geometry
		Coated			L1	L2	L3	S1	F1	Re	
		MP9030	MP9130								
	XNMU160708R-MS	●			16.0	7.0	11.1	6.5	1.0	0.8	
	160712R-MS	●			16.0	7.0	11.1	6.5	1.0	1.2	
	160716R-MS	●			16.0	7.0	11.1	6.5	1.0	1.6	
	160724R-MS	●			16.0	7.0	11.1	6.5	1.0	2.4	
	*1 160732R-MS	●			17.3	7.0	11.1	6.5	—	3.2	
	*1 160740R-MS	●			18.9	7.0	11.1	6.5	—	4.0	
	XNMU160708R-HS	●			16.0	7.0	11.1	6.5	1.0	0.8	
	XNMU160708R-LS	●			16.0	7.0	11.1	6.5	1.0	0.8	

*1 Note for insert with a corner radius of 3.2 and above, as corner radius increases the L1 dimension increases.

Corner radius 3.2: L1+0.7mm Corner radius 4.0: L1+1.5mm

