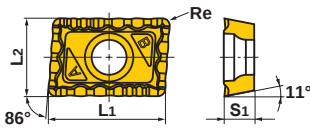
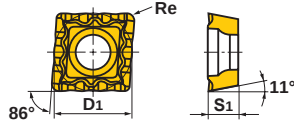
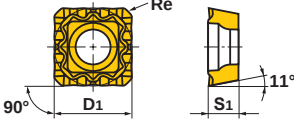
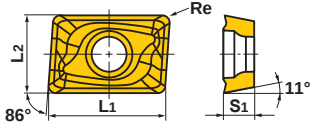
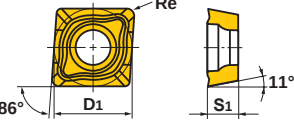
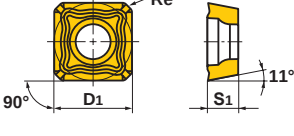


INSERTS

Type	Shape	Order Number	Class	Coated			Dimensions (mm)					Geometry
				VP15TF	VP20RT		L1	L2	D1	S1	Re	
Wavy Cutting Edge Type (WH Breaker)	Bottom Cutting Edge A	JPMX190412-WH	M	●	●		19.05	12.7	—	4.76	1.2	
		* 140412-WH	M	●	●		14.3	12.7	—	4.76	1.2	
	Bottom Cutting Edge B	MPMX120412-WH	M	●	●		—	—	12.7	4.76	1.2	
	Peripheral Cutting Edge	SPMX120408-WH	M	●	●		—	—	12.7	4.76	0.8	
Straight Cutting Edge Type (JM Breaker)	Bottom Cutting Edge A	JPMX190412-JM	M	●	●		19.05	12.7	—	4.76	1.2	
		* 140412-JM	M	●	●		14.3	12.7	—	4.76	1.2	
	Bottom Cutting Edge B	MPMX120412-JM	M	●	●		—	—	12.7	4.76	1.2	
	Peripheral Cutting Edge	SPMX120408-JM	M	●	●		—	—	12.7	4.76	0.8	

* Only for use with a shell type holder.