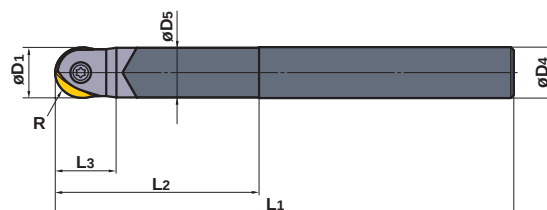




Fig.1



CARBIDE SHANK TYPE

Right hand tool holder only.

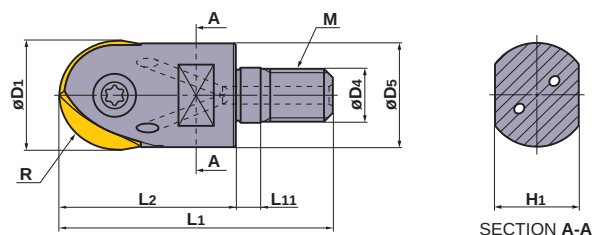
Type	Order Number	Stock	Number of Teeth	Dimensions (mm)							Type (Fig.)	★	①	②	Insert
				R	D1	D4	L1	D5	L2	L3					
Standard	SRFH10S10MW	●	1	5	10	10	110	9.5	40	13	1	RS3008T	①TKY08D		SRFT10 SRBT10
	12S12MW	●	1	6	12	12	120	11.5	50	15	1	RS3510T	①TKY10D		SRFT12 SRBT12
	16S16MW	●	1	8	16	16	130	15.5	50	20	1	RS4015T	②TKY15T		SRFT16 SRBT16
	20S20MW	●	1	10	20	20	180	19.5	80	24	1	RS5020T	②TKY20T		SRFT20 SRBT20
	25S25MW	●	1	12.5	25	25	200	24.5	100	30	1	RS6025T	②TKY25T		SRFT25 SRBT25
	30S32MW	★	1	15	30	32	230	29.5	130	35	1	RS8030T	②TKY30T		SRFT30 SRBT30
Long	SRFH10S10LW	●	1	5	10	10	150	9.5	60	13	1	RS3008T	①TKY08D		SRFT10 SRBT10
	12S12LW	●	1	6	12	12	160	11.5	70	15	1	RS3510T	①TKY10D		SRFT12 SRBT12
	16S16LW	●	1	8	16	16	160	15.5	70	20	1	RS4015T	②TKY15T		SRFT16 SRBT16
	16S16EW	●	1	8	16	16	200	15.5	110	20	1	RS4015T	②TKY15T		SRFT16 SRBT16
	20S20LW	●	1	10	20	20	250	19.5	150	24	1	RS5020T	②TKY20T		SRFT20 SRBT20
	25S25LW	★	1	12.5	25	25	300	24.5	200	30	1	RS6025T	②TKY25T		SRFT25 SRBT25
	30S32LW	★	1	15	30	32	350	29.5	250	35	1	RS8030T	②TKY30T		SRFT30 SRBT30
				16	32	32	351	29.5	251	36	1	RS8030T	②TKY30T		SRFT32 SRBT32

(Note 1) SRFH30S32MW and SRFH30S32LW tool bodies can use both inserts SRFT30 and SRFT32.

However, the overall length size L1, L2 is different respectively.

(Note 2) Ensure inserts are fitted in the correct way. (Refer to page K095.)

★ Clamp Torque (N · m) : RS3008T=1.5, RS3510T=2.5, RS4015T=3.3, RS5020T=5.0, RS6025T=7.5, RS8030T=10.0



SECTION A-A

ROTATING TOOLS

SCREW-IN TYPE

Right hand tool holder only.

Order Number	Stock	Coolant Hole	Number of Teeth	Dimensions (mm)								Mass (kg)	★	①	②	Insert
				R	D1	D4	D5	L1	L2	L11	H1					
SRFH16AM0830	●	○	1	8	16	8.5	14.9	48	30	6	10	8	0.1	RS4015T	TKY15T	SRFT16 SRBT16
20AM1035	●	○	1	10	20	10.5	18.4	54	35	6	14	10	0.1	RS5020T	TKY20T	SRFT20 SRBT20
25AM1240	●	○	1	12.5	25	12.5	23.5	62	40	6	19	12	0.1	RS6025T	TKY25T	SRFT25 SRBT25
30AM1645	●	○	1	15	30	17	28.1	68	45	6	24	16	0.2	RS8030T	TKY30T	SRFT30 SRBT30
				16	32	17	28.1	69	46	6	24	16	0.2			SRFT32 SRBT32

(Note 1) SRFH30AM1645 tool bodies can use both inserts SRFT30 and SRFT32.

However, the overall length size L1, L2 is different respectively.

(Note 2) For screw-in type arbors, refer to page K118—K119.

★ Clamp Torque (N · m) : RS4015T=3.3, RS5020T=5.0, RS6025T=7.5, RS8030T=10.0

SCREW-IN ARBORS > K118
 SPARE PARTS > M001
 TECHNICAL DATA > N001

K093