

SCREW-IN TYPE

Right hand tool holder only.

Order Number	Stock	Coolant Hole	Number of Teeth	Dimensions (mm)								Mass (kg)	★	Wrench	Insert
	R			D1	D4	D5	L1	L2	L11	H1	M				
SRFH16AM0830	●	○	1	16	8.5	14.9	48	30	6	10	8	0.1	RS4015T	TKY15T	SUFT16R○○
20AM1035	●	○	1	20	10.5	18.4	54	35	6	14	10	0.1	RS5020T	TKY20T	SUFT20R○○
25AM1240	●	○	1	25	12.5	23.5	62	40	6	19	12	0.1	RS6025T	TKY25T	SUFT25R○○
30AM1645	●	○	1	30	17	28.1	68	45	6	24	16	0.2	RS8030T	TKY30T	SUFT30R○○
				32	17	28.1	69	46	6	24	16				SUFT32R○○

(Note 1) SRFH30AM1645 tool body can use both inserts SUFT30R○○ and SUFT32R○○.

However, the overall length size L1, L2 is different respectively.

(Note 2) For screw-in type arbors, refer to page K118–K119.

★ Clamp Torque (N • m) : RS4015T=3.3, RS5020T=5.0, RS6025T=7.5, RS8030T=10.0

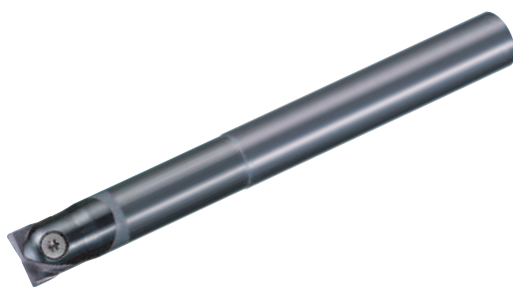
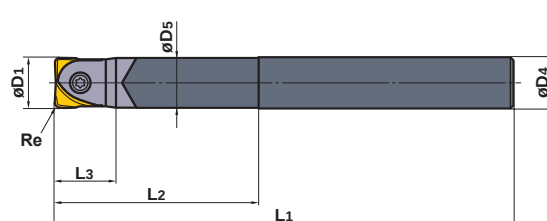


Fig.1



CARBIDE SHANK TYPE

Right hand tool holder only.

Type	Order Number	Stock	Number of Teeth	Dimensions (mm)						Type (Fig.)	★	①	②	Insert
		R		D1	D4	L1	D5	L2	L3					
Standard	SRFH10S10MW	●	1	10	10	110	9.5	40	13	1	RS3008T	①TKY08D		SUFT10R○○
	12S12MW	●	1	12	12	120	11.5	50	15	1	RS3510T	①TKY10D		SUFT12R○○
	16S16MW	●	1	16	16	130	15.5	50	20	1	RS4015T	②TKY15T		SUFT16R○○
	20S20MW	●	1	20	20	180	19.5	80	24	1	RS5020T	②TKY20T		SUFT20R○○
	25S25MW	●	1	25	25	200	24.5	100	30	1	RS6025T	②TKY25T		SUFT25R○○
	30S32MW	★	1	30	32	230	29.5	130	35	1	RS8030T	②TKY30T		SUFT30R○○
				32	32	231	29.5	131	36					SUFT32R○○
Long	SRFH10S10LW	●	1	10	10	150	9.5	60	13	1	RS3008T	①TKY08D		SUFT10R○○
	12S12LW	●	1	12	12	160	11.5	70	15	1	RS3510T	①TKY10D		SUFT12R○○
	16S16LW	●	1	16	16	160	15.5	70	20	1	RS4015T	②TKY15T		SUFT16R○○
	16S16EW	●	1	16	16	200	15.5	70	20	1	RS4015T	②TKY15T		SUFT16R○○
	20S20LW	●	1	20	20	250	19.5	150	24	1	RS5020T	②TKY20T		SUFT20R○○
	25S25LW	★	1	25	25	300	24.5	200	30	1	RS6025T	②TKY25T		SUFT25R○○
	30S32LW	★	1	30	32	350	29.5	250	35	1	RS8030T	②TKY30T		SUFT30R○○
				32	32	351	29.5	251	36					SUFT32R○○

(Note 1) SRFH30S32MW and SRFH30S32LW tool bodies can use both inserts SUFT30R○○ and SUFT32R○○.

However, the overall length size L1, L2 is different respectively.

(Note 2) Ensure inserts are fitted in the correct way. (Refer to page K098.)

★ Clamp Torque (N • m) : RS3008T=1.5, RS3510T=2.5, RS4015T=3.3, RS5020T=5.0, RS6025T=7.5, RS8030T=10.0