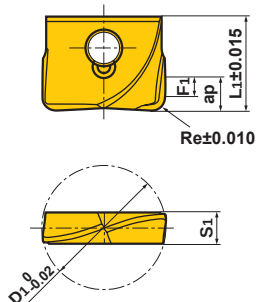


ROTATING TOOLS

INSERTS

Shape	Order Number	Coated			Dimensions (mm)						Geometry
		MP8010	VP15TF		D1	Re	F1	ap	L1	S1	
	SUFT10R05	●	●		10	0.5	1	1.5	8.5	2.6	
	10R10	●	●		10	1	1	2	8.5	2.6	
	10R20	●	●		10	2	1	3	8.5	2.6	
	12R05	●	●		12	0.5	1.2	1.7	10	3	
	12R10	●	●		12	1	1.2	2.2	10	3	
	12R20	●	●		12	2	1.2	3.2	10	3	
	12R30	●	●		12	3	1.2	4.2	10	3	
	16R05	●	●		16	0.5	1.6	2.1	12	4	
	16R10	●	●		16	1	1.6	2.6	12	4	
	16R15	●	●		16	1.5	1.6	3.1	12	4	
	16R20	●	●		16	2	1.6	3.6	12	4	
	16R30	●	●		16	3	1.6	4.6	12	4	
	20R05	●	●		20	0.5	2	2.5	15	5	
	20R10	●	●		20	1	2	3	15	5	
	20R15	●	●		20	1.5	2	3.5	15	5	
	20R20	●	●		20	2	2	4	15	5	
	20R30	●	●		20	3	2	5	15	5	
	25R05	●	●		25	0.5	2.5	3	18.5	6	
	25R10	●	●		25	1	2.5	3.5	18.5	6	
	25R20	●	●		25	2	2.5	4.5	18.5	6	
	25R30	●	●		25	3	2.5	5.5	18.5	6	
	30R05	●	●		30	0.5	3	3.5	22.5	7	
	30R10	●	●		30	1	3	4	22.5	7	
	30R20	●	●		30	2	3	5	22.5	7	
	30R30	●	●		30	3	3	6	22.5	7	
	32R05	●	●		32	0.5	3.2	3.7	23.5	7	
	32R10	●	●		32	1	3.2	4.2	23.5	7	
	32R20	●	●		32	2	3.2	5.2	23.5	7	

INSERT INSTALLATION

1. Clean the insert and seat

Thoroughly clean the insert and seat in the holder body.

2. Fitting the insert

Place the concave mark on the insert uppermost as shown with the clamp screw inserted from above (only SUF type inserts). Fasten the clamp screw while firmly pressing the insert against the insert seat wall. Use of a special anti seize lubricant MK1KS is recommended. Tighten within the recommended torque range.

