

ROTATING TOOLS

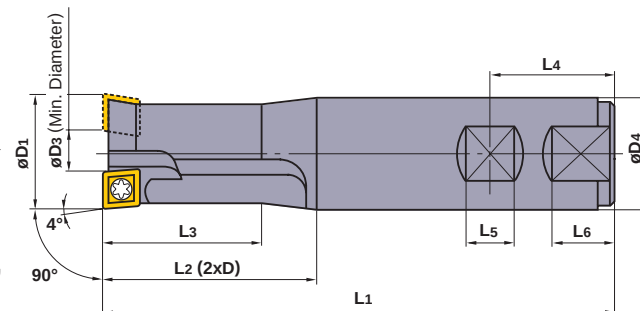
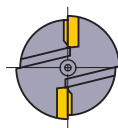
SPOT MILLING



Roughing



CBJP, CBMP



- Capable of spot face machining, boring and interpolation.
- For seat machining of hexagon socket head bolt (M8-M30).
- 86° rhombic shape 11° positive insert.

Right hand tool holder only.

Order Number	For Bolt Size	Stock	Number of Teeth	Dimensions (mm)									 ★		
				D1	D3	L1	D4	L2	L3	L4	L5	L6	Clamp Screw	Wrench	Insert
CBJPR141S25	M8	●	1	14	3.1	108	25	28	21	32	12	17	TS3	①TKY08D	JPMT060204-E
172S25	M10	●	2	17.5	5.3	115	25	35	26	32	12	17	TS3	①TKY08D	JPMT060204-E
202S25	M12	●	2	20	7.8	120	25	40	30	32	12	17	TS3	①TKY08D	JPMT060204-E
232S25	M14	●	2	23	10.8	126	25	46	34.5	32	12	17	TS3	①TKY08D	JPMT060204-E
CBMPR262S32	M16	●	2	26	8.5	132	32	52	39	36	14	19	TS4	②TKY15R	MPMT090308
292S32	M18	★	2	29	11.5	138	32	58	43.5	36	14	19	TS4	②TKY15R	MPMT090308
322S32	M20	●	2	32	14.5	144	32	64	59	36	14	19	TS4	②TKY15R	MPMT090308
352S32	M22	●	2	35	17.5	150	32	70	70	36	14	19	TS4	②TKY15R	MPMT090308
392S32	M24	●	2	39	21.5	158	32	78	78	36	14	19	TS4	②TKY15R	MPMT090308
432S32	M27	★	2	43	25.5	166	32	86	86	36	14	19	TS4	②TKY15R	MPMT090308
482S32	M30	●	2	48	30.5	176	32	96	96	36	14	19	TS4	②TKY15R	MPMT090308

★ Clamp Torque (N • m) : TS3=1.0, TS4=3.5

INSERTS

Cutter Type	Shape	Order Number	Class	Coated		Carbide	Dimensions (mm)			Geometry
				VP15TF	UP20M		D1	S1	Re	
CBJP		JPMT060204-E	M	★	●	●	6.5	2.38	0.4	
CBMP		MPMT090308	M	★	★	●	9.525	3.18	0.8	

● : Inventory maintained. ★ : Inventory maintained in Japan.