

ROTATING TOOLS

VERTICAL FEED
MILLING

Finishing

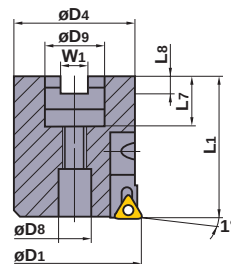
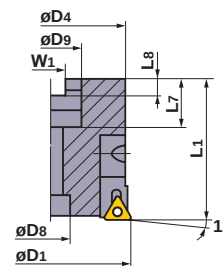


PMF

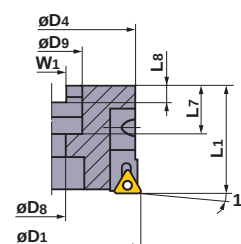


- 2 directional cutting with large overhang.
- Excellent straightness.
- Excellent wall accuracy.

ø50

ø52
ø63
ø66

ø80



Right hand tool holder only.

Order Number	Stock R	Number of Teeth	Dimensions (mm)								Cartridge	* Clamp Screw (Insert)	Radial Screw	* Set Bolt (Cartridge)	Wrench	Wrench	Set Bolt	Insert
			D1	L1	D9	L7	D8	W1	L8	D4								
PMF05004A22R	★	4	50	63	22	20	12	10.4	6.3	48	PMFA13R	TS254	TSS04005	HBH06012	TKY08F	HKY40R HKY50R	①HDS10031	TPEW 1303 ZP [○] R2
06306A22R	★	6	63	63	22	20	18	10.4	6.3	60	PMFA13R	TS254	TSS04005	HBH06012	TKY08F	HKY40R	②HSC10050	
08008A27R	●	8	80	50	27	23	13.5	12.4	7	75	PMFA13R	TS254	TSS04005	HBH06012	TKY08F	HKY40R	②HSC12035	

* Clamp Torque (N • m) : TS254=1.0, HBH06012=8.5

INSERTS

Shape	Order Number	Class	Coated			CBN	Dimensions (mm)			Geometry
			VP15TF	AP10H			D1	S1	F1	
 	TPEW1303ZPER2	E	●	●			7.94	3.18	2	 *MB710
	* 1303ZPTR2	E				●	7.94	3.18	2	