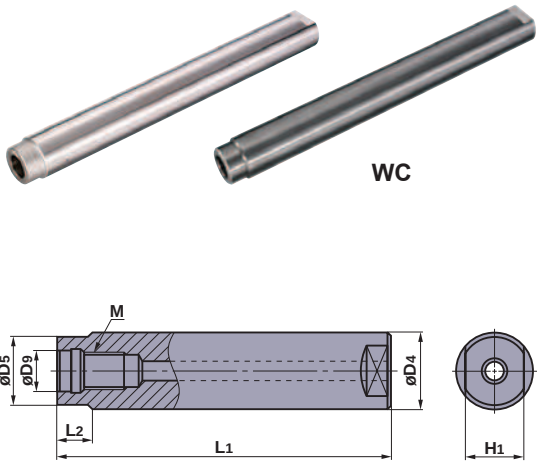


ROTATING TOOLS

ARBORS

ARBORS FOR SCREW-IN TOOLS

STRAIGHT SHANK ARBOR

	Type	Order Number	Stock	Dimensions (mm)						
				D9	D4	D5	L1	L2	H1	M
	STEEL SHANK TYPE	SC16M08S100S	★	8.5	16	14.5	100	10	10	M8
		08S200L	★	8.5	16	14.5	200	10	10	M8
		SC20M10S120S	★	10.5	20	18.5	120	10	14	M10
		10S220L	★	10.5	20	18.5	220	10	14	M10
		SC25M12S125S	★	12.5	25	23.5	125	10	19	M12
		12S245L	★	12.5	25	23.5	245	10	19	M12
		SC32M16S140S	★	17	32	28.5	140	15	24	M16
		16S280L	★	17	32	28.5	280	15	24	M16
	CARBIDE SHANK TYPE	SC16M08S100SW	★	8.5	16	14.5	100	10	10	M8
		08S200LW	★	8.5	16	14.5	200	10	10	M8
		SC20M10S120SW	★	10.5	20	18.5	120	10	14	M10
		10S220LW	★	10.5	20	18.5	220	10	14	M10
		SC25M12S125SW	★	12.5	25	23.5	125	10	19	M12
		12S245LW	★	12.5	25	23.5	245	10	19	M12
		SC32M16S140SW	★	17	32	28.5	140	15	24	M16
		16S280LW	★	17	32	28.5	280	15	24	M16

HOW TO INSTALL THE SCREW-IN HEAD

- ① Thoroughly clean the clamp section of the head and the arbor with an air blower or brush before installation.
- ② Tighten the head at the recommended torque and ensure that there is no gap between the head and arbor.

Screw Size	Recommended Torque (N • m)	Wrench Size (mm)
M8	23	10
M10	46	14
M12	80	19
M16	90	24



- Cutting tools become extremely hot during cutting. Never touch them with bare hands after operation as this may produce risk of injuries or burns.
- Do not handle the cutting tools with bare hands as this may cause injuries.

CUTTER TYPE

ASX400	➡ K027	BRP	➡ K075
APX3000	➡ K032	RRD	➡ K079
APX4000	➡ K038	SRF	➡ K093
AQX	➡ K056	SUF	➡ K097
AJX	➡ K063	SRM2	➡ K101
OCTACUT	➡ K073	PMC	➡ K116

★ : Inventory maintained in Japan.