

LIST OF CUTTING EDGE DIAMETER TOLERANCES

Milling	Cutting edge diameter tolerance (mm)	Milling	Cutting edge diameter tolerance (mm)
ASX400	0 −0.3	APX3000 Arbor Type	−0.1 −0.4
AJX	−0.1 −0.4	APX3000 Shank Type	−0.1 −0.2
AQX	−0.1 −0.3	APX4000 Arbor Type	−0.1 −0.4
SPX	−0.1 −0.3	APX4000 Shank Type	−0.1 −0.2
OCTACUT	0 −0.3	AXD4000 Arbor Type	−0.1 −0.4
BRP	−0.1 −0.3	AXD4000 Shank Type	−0.1 −0.2
SRF	0 −0.027	AXD7000 Arbor Type	−0.1 −0.4
PMR	0 −0.3	AXD7000 Shank Type	−0.1 −0.2
PMF	0 −0.3	VOX400 Arbor Type	−0.1 −0.4

(Note 1) Cutting edge diameter tolerance when the gauge insert is set.

(Note 2) For SRF the insert tolerance should be added to the tolerance above.