

DRILLING

PRODUCT CODE IDENTIFICATION

PRODUCT CODE OF DRILLS

MW	E	0300	S	A
Drill Product Name	Coolant Type	Diameter	L/D	Shank Diameter Type
MPS1 : MPS1 Drills MW : MWE/MWS Drills MSL : MSL Drills MP : MPS Drills MA : MAE/MAS Drills MS : MSE Drills MM : MMS Drills MN : MNS Drills MH : MHS Drills MC : MCS Drills	E : External Coolant S : Internal Coolant	Ex. 0050 → ϕ 0.5 0300 → ϕ 3.0	S : 2D M : 3D L : 5D (MAE / MAS Type Drills is 6D) X : 12D X8DB : 8D X10DB : 10D X15DB : 15D X20DB : 20D X25DB : 25D X30DB : 30D	A : Shank with the same diameter as the drill B : Shank with fixed diameter

★Exceptions partly included.

VA	PD	S	SUS	D0300
Drill Product Name	Applications	Flute Length	Work Material	Diameter
VA : Violet coated precision drills (High Grade, High Speed Steel) V : Violet drills	SD : General-purpose straight drill PD : For high-precision machining	S : Short M : Medium	SUS : For stainless steel	Ex. D0300 → ϕ 3.0 D0050 → ϕ 0.5

★Exceptions partly included.