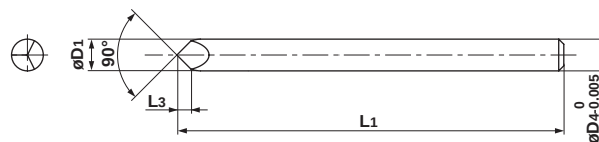


MSP

SPOT DRILL

CARBIDE



Order Number	Grade	Stock	Dimension (mm)				Diameter Range (mm)
			D1	L3	L1	D4	
MSP0300SB	VP15TF	●	3	1.5	38	3	0.1—3.0

RECOMMENDED CUTTING CONDITIONS

Hole Size Range (mm)	Revolution (min ⁻¹)	Feed rate (Min.—Max.) (mm/rev)	Table Feed (mm/min)
0.1—3.0	10000	0.0005 (0.00025—0.001)	5

● : Inventory maintained.