

DRILLING (SOLID CARBIDE)

MPS

Double margin type

CARBIDE

DRILLING

Drill Dia. D1 (mm)	Hole Depth (l/d)	Stock		Order Number	Dimensions (mm)				Type
		VP15TF			L1	L3	L9	D4	
8.4	3	●		MPS0840S-DIN	88	46	40	10	2
	3	●		MPS0840S-DIN-C	88	46	40	10	1
	5	●		MPS0840L-DIN	102	60	40	10	2
	5	●		MPS0840L-DIN-C	102	60	40	10	1
	8	●		MPS0840-L8C	139	95	40	10	1
	10	□		MPS0840-L10C	156	112	40	10	1
	12	●		MPS0840-L12C	173	129	40	10	1
	15	●		MPS0840-L15C	198	154	40	10	1
	20	□		MPS0840-L20C	241	197	40	10	1
	25	□		MPS0840-L25C	283	239	40	10	1
	30	□		MPS0840-L30C	326	282	40	10	1
	35	□		MPS0840-L35C	368	325	40	10	1
8.5	40	□		MPS0840-L40C	412	367	40	10	1
	3	●		MPS0850S-DIN	88	46	40	10	2
	3	●		MPS0850S-DIN-C	88	46	40	10	1
	5	●		MPS0850L-DIN	102	60	40	10	2
	5	●		MPS0850L-DIN-C	102	60	40	10	1
	8	●		MPS0850-L8C	139	95	40	10	1
	10	□		MPS0850-L10C	156	112	40	10	1
	12	●		MPS0850-L12C	173	129	40	10	1
	15	●		MPS0850-L15C	198	154	40	10	1
	20	●		MPS0850-L20C	241	197	40	10	1
	25	□		MPS0850-L25C	283	239	40	10	1
	30	□		MPS0850-L30C	326	282	40	10	1
8.6	35	□		MPS0850-L35C	368	325	40	10	1
	40	●		MPS0850-L40C	412	367	40	10	1
	3	●		MPS0860S-DIN	88	46	40	10	2
	3	●		MPS0860S-DIN-C	88	46	40	10	1
	5	●		MPS0860L-DIN	102	60	40	10	2
	5	●		MPS0860L-DIN-C	102	60	40	10	1
	8	●		MPS0860-L8C	144	100	40	10	1
	10	□		MPS0860-L10C	162	118	40	10	1
	12	●		MPS0860-L12C	180	136	40	10	1
	15	●		MPS0860-L15C	207	163	40	10	1
	20	□		MPS0860-L20C	252	208	40	10	1
	25	□		MPS0860-L25C	297	253	40	10	1
8.7	30	□		MPS0860-L30C	342	298	40	10	1
	35	□		MPS0860-L35C	387	344	40	10	1
	40	□		MPS0860-L40C	436	392	40	10	1
	3	●		MPS0870S-DIN	88	46	40	10	2
	3	●		MPS0870S-DIN-C	88	46	40	10	1
	5	●		MPS0870L-DIN	102	60	40	10	2
	5	●		MPS0870L-DIN-C	102	60	40	10	1
	8	●		MPS0870-L8C	144	100	40	10	1
	10	□		MPS0870-L10C	162	118	40	10	1
	12	●		MPS0870-L12C	180	136	40	10	1
	15	●		MPS0870-L15C	207	163	40	10	1
	20	□		MPS0870-L20C	252	208	40	10	1
8.8	25	□		MPS0870-L25C	297	253	40	10	1
	30	□		MPS0870-L30C	342	298	40	10	1
	35	□		MPS0870-L35C	387	344	40	10	1
	40	□		MPS0870-L40C	436	392	40	10	1

Drill Dia. D1 (mm)	Hole Depth (l/d)	Stock		Order Number	Dimensions (mm)				Type
		VP15TF			L1	L3	L9	D4	
8.8	3	●		MPS0880S-DIN	88	46	40	10	2
	3	●		MPS0880S-DIN-C	88	46	40	10	1
	5	●		MPS0880L-DIN	102	60	40	10	2
	5	●		MPS0880L-DIN-C	102	60	40	10	1
	8	●		MPS0880-L8C	144	100	40	10	1
	10	□		MPS0880-L10C	162	118	40	10	1
	12	●		MPS0880-L12C	180	136	40	10	1
	15	●		MPS0880-L15C	207	163	40	10	1
	20	□		MPS0880-L20C	252	208	40	10	1
	25	□		MPS0880-L25C	297	253	40	10	1
	30	□		MPS0880-L30C	342	298	40	10	1
	35	□		MPS0880-L35C	387	344	40	10	1
8.9	40	□		MPS0880-L40C	436	392	40	10	1
	3	●		MPS0890S-DIN	88	46	40	10	2
	3	●		MPS0890S-DIN-C	88	46	40	10	1
	5	●		MPS0890L-DIN	102	60	40	10	2
	5	●		MPS0890L-DIN-C	102	60	40	10	1
	8	●		MPS0890-L8C	144	100	40	10	1
	10	□		MPS0890-L10C	162	118	40	10	1
	12	●		MPS0890-L12C	180	136	40	10	1
	15	□		MPS0890-L15C	207	163	40	10	1
	20	□		MPS0890-L20C	252	208	40	10	1
	25	□		MPS0890-L25C	297	253	40	10	1
	30	□		MPS0890-L30C	342	298	40	10	1
9.0	35	□		MPS0890-L35C	387	344	40	10	1
	40	□		MPS0890-L40C	436	392	40	10	1
	3	●		MPS0900S-DIN	88	46	40	10	2
	3	●		MPS0900S-DIN-C	88	46	40	10	1
	5	●		MPS0900L-DIN	102	60	40	10	2
	5	●		MPS0900L-DIN-C	102	60	40	10	1
	8	●		MPS0900-L8C	144	100	40	10	1
	10	●		MPS0900-L10C	162	118	40	10	1
	12	●		MPS0900-L12C	180	136	40	10	1
	15	●		MPS0900-L15C	207	163	40	10	1
	20	●		MPS0900-L20C	252	208	40	10	1
	25	□		MPS0900-L25C	297	253	40	10	1
9.1	30	□		MPS0900-L30C	342	298	40	10	1
	35	□		MPS0900-L35C	387	344	40	10	1
	40	●		MPS0900-L40C	436	392	40	10	1
	3	●		MPS0910S-DIN	89	47	40	10	2
	3	●		MPS0910S-DIN-C	89	47	40	10	1
	5	●		MPS0910L-DIN	103	62	40	10	2
	5	●		MPS0910L-DIN-C	103	62	40	10	1
	8	●		MPS0910-L8C	151	107	40	10	1
	10	□		MPS0910-L10C	170	126	40	10	1
	12	●		MPS0910-L12C	189	145	40	10	1
	15	●		MPS0910-L15C	217	173	40	10	1
	20	□		MPS0910-L20C	265	221	40	10	1
9.2	25	□		MPS0910-L25C	312	268	40	10	1
	30	□		MPS0910-L30C	360	316	40	10	1
	35	□		MPS0910-L35C	406	363	40	10	1

● : Inventory maintained. □ : Non stock, produced to order only.