

Drill Dia. D1 (mm)	Hole Depth (l/d)	Coolant (Int./Ext.)	Stock HT110	Order Number	Dimensions (mm)		
					L3	L1	D4
5.5	3	Ext.	★	* MAE0550MB	36	76	6
	3	Int.	★	* MAS0550MB	36	76	6
	6	Int.	●	* MAS0550LB	52	92	6
5.6	3	Ext.	★	MAE0560MB	39	79	6
	3	Int.	□	MAS0560MB	39	79	6
	6	Int.	★	MAS0560LB	57	97	6
5.7	3	Ext.	★	MAE0570MB	39	79	6
	3	Int.	□	MAS0570MB	39	79	6
	6	Int.	★	MAS0570LB	57	97	6
5.8	3	Ext.	★	MAE0580MB	39	79	6
	3	Int.	□	MAS0580MB	39	79	6
	6	Int.	★	MAS0580LB	57	97	6
5.9	3	Ext.	★	MAE0590MB	39	79	6
	3	Int.	□	MAS0590MB	39	79	6
	6	Int.	★	MAS0590LB	57	97	6
6.0	3	Ext.	★	MAE0600MB	39	79	6
	3	Int.	●	MAS0600MB	39	79	6
	6	Int.	●	MAS0600LB	57	97	6
6.1	3	Ext.	★	MAE0610MB	42	84	7
	3	Int.	□	MAS0610MB	42	84	7
	6	Int.	★	MAS0610LB	62	104	7
6.2	3	Ext.	★	MAE0620MB	42	84	7
	3	Int.	□	MAS0620MB	42	84	7
	6	Int.	★	MAS0620LB	62	104	7
6.3	3	Ext.	★	MAE0630MB	42	84	7
	3	Int.	□	MAS0630MB	42	84	7
	6	Int.	★	MAS0630LB	62	104	7
6.4	3	Ext.	★	MAE0640MB	42	84	7
	3	Int.	□	MAS0640MB	42	84	7
	6	Int.	★	MAS0640LB	62	104	7
6.5	3	Ext.	★	MAE0650MB	42	84	7
	3	Int.	★	MAS0650MB	42	84	7
	6	Int.	●	MAS0650LB	62	104	7
6.6	3	Ext.	★	MAE0660MB	42	84	7
	3	Int.	□	MAS0660MB	42	84	7
	6	Int.	★	MAS0660LB	65	107	7
6.7	3	Ext.	★	MAE0670MB	42	84	7
	3	Int.	□	MAS0670MB	42	84	7
	6	Int.	●	MAS0670LB	65	107	7
6.8	3	Ext.	★	MAE0680MB	42	84	7
	3	Int.	★	MAS0680MB	42	84	7
	6	Int.	●	MAS0680LB	65	107	7
6.9	3	Ext.	★	MAE0690MB	42	84	7
	3	Int.	□	MAS0690MB	42	84	7
	6	Int.	★	MAS0690LB	65	107	7
7.0	3	Ext.	★	MAE0700MB	42	84	7
	3	Int.	★	MAS0700MB	42	84	7
	6	Int.	●	MAS0700LB	65	107	7

* : Standard hole size for rolled thread taps.

Drill Dia. D1 (mm)	Hole Depth (l/d)	Coolant (Int./Ext.)	Stock HT110	Order Number	Dimensions (mm)		
					L3	L1	D4
7.1	3	Ext.	★	MAE0710MB	48	90	8
	3	Int.	□	MAS0710MB	48	90	8
	6	Int.	★	MAS0710LB	68	110	8
7.2	3	Ext.	★	MAE0720MB	48	90	8
	3	Int.	□	MAS0720MB	48	90	8
	6	Int.	★	MAS0720LB	68	110	8
7.3	3	Ext.	★	MAE0730MB	48	90	8
	3	Int.	□	MAS0730MB	48	90	8
	6	Int.	★	MAS0730LB	68	110	8
7.35	3	Ext.	★	* MAE0735MB	48	90	8
	3	Int.	★	* MAS0735MB	48	90	8
	6	Int.	●	* MAS0735LB	68	110	8
7.4	3	Ext.	★	MAE0740MB	48	90	8
	3	Int.	□	MAS0740MB	48	90	8
	6	Int.	★	MAS0740LB	68	110	8
7.5	3	Ext.	★	MAE0750MB	48	90	8
	3	Int.	□	MAS0750MB	48	90	8
	6	Int.	★	MAS0750LB	68	110	8
7.6	3	Ext.	★	MAE0760MB	48	90	8
	3	Int.	□	MAS0760MB	48	90	8
	6	Int.	★	MAS0760LB	72	114	8
7.7	3	Ext.	★	MAE0770MB	48	90	8
	3	Int.	□	MAS0770MB	48	90	8
	6	Int.	★	MAS0770LB	72	114	8
7.8	3	Ext.	★	MAE0780MB	48	90	8
	3	Int.	□	MAS0780MB	48	90	8
	6	Int.	★	MAS0780LB	72	114	8
7.9	3	Ext.	★	MAE0790MB	48	90	8
	3	Int.	□	MAS0790MB	48	90	8
	6	Int.	★	MAS0790LB	72	114	8
8.0	3	Ext.	★	MAE0800MB	48	90	8
	3	Int.	●	MAS0800MB	48	90	8
	6	Int.	●	MAS0800LB	72	114	8
8.1	3	Ext.	★	MAE0810MB	50	94	9
	3	Int.	□	MAS0810MB	50	94	9
	6	Int.	★	MAS0810LB	75	119	9
8.2	3	Ext.	★	MAE0820MB	50	94	9
	3	Int.	□	MAS0820MB	50	94	9
	6	Int.	★	MAS0820LB	75	119	9
8.3	3	Ext.	★	MAE0830MB	50	94	9
	3	Int.	□	MAS0830MB	50	94	9
	6	Int.	★	MAS0830LB	75	119	9
8.4	3	Ext.	★	MAE0840MB	50	94	9
	3	Int.	□	MAS0840MB	50	94	9
	6	Int.	★	MAS0840LB	75	119	9
8.5	3	Ext.	★	MAE0850MB	50	94	9
	3	Int.	●	MAS0850MB	50	94	9
	6	Int.	★	MAS0850LB	75	119	9