

DRILLING (SOLID CARBIDE)

CARBIDE

MAE,MAS

Drill Dia. D1 (mm)	Hole Depth (l/d)	Coolant (Int./Ext.)	Stock HT10	Order Number	Dimensions (mm)		
					L3	L1	D4
8.6	3	Ext.	★	MAE0860MB	50	94	9
	3	Int.	□	MAS0860MB	50	94	9
	6	Int.	★	MAS0860LB	77	121	9
8.7	3	Ext.	★	MAE0870MB	50	94	9
	3	Int.	□	MAS0870MB	50	94	9
	6	Int.	★	MAS0870LB	77	121	9
8.8	3	Ext.	★	MAE0880MB	50	94	9
	3	Int.	□	MAS0880MB	50	94	9
	6	Int.	★	MAS0880LB	77	121	9
8.9	3	Ext.	★	MAE0890MB	50	94	9
	3	Int.	□	MAS0890MB	50	94	9
	6	Int.	★	MAS0890LB	77	121	9
9.0	3	Ext.	★	MAE0900MB	50	94	9
	3	Int.	★	MAS0900MB	50	94	9
	6	Int.	●	MAS0900LB	77	121	9
9.1	3	Ext.	★	MAE0910MB	53	97	10
	3	Int.	□	MAS0910MB	53	97	10
	6	Int.	★	MAS0910LB	81	125	10
9.2	3	Ext.	★	MAE0920MB	53	97	10
	3	Int.	□	MAS0920MB	53	97	10
	6	Int.	★	MAS0920LB	81	125	10
9.21	3	Ext.	★	* MAE0921MB	53	97	10
	3	Int.	★	* MAS0921MB	53	97	10
	6	Int.	★	* MAS0921LB	81	125	10
9.3	3	Ext.	★	MAE0930MB	53	97	10
	3	Int.	□	MAS0930MB	53	97	10
	6	Int.	★	MAS0930LB	81	125	10
9.4	3	Ext.	★	MAE0940MB	53	97	10
	3	Int.	□	MAS0940MB	53	97	10
	6	Int.	★	MAS0940LB	81	125	10
9.5	3	Ext.	★	MAE0950MB	53	97	10
	3	Int.	★	MAS0950MB	53	97	10
	6	Int.	●	MAS0950LB	81	125	10
9.6	3	Ext.	★	MAE0960MB	53	97	10
	3	Int.	□	MAS0960MB	53	97	10
	6	Int.	★	MAS0960LB	81	125	10
9.7	3	Ext.	★	MAE0970MB	53	97	10
	3	Int.	□	MAS0970MB	53	97	10
	6	Int.	★	MAS0970LB	81	125	10
9.8	3	Ext.	★	MAE0980MB	53	97	10
	3	Int.	□	MAS0980MB	53	97	10
	6	Int.	★	MAS0980LB	81	125	10
9.9	3	Ext.	★	MAE0990MB	53	97	10
	3	Int.	□	MAS0990MB	53	97	10
	6	Int.	★	MAS0990LB	81	125	10
10.0	3	Ext.	★	MAE1000MB	53	97	10
	3	Int.	●	MAS1000MB	53	97	10
	6	Int.	●	MAS1000LB	81	125	10

Drill Dia. D1 (mm)	Hole Depth (l/d)	Coolant (Int./Ext.)	Stock HT10	Order Number	Dimensions (mm)		
					L3	L1	D4
10.1	3	Ext.	□	MAE1010MB	55	101	11
	3	Int.	□	MAS1010MB	55	101	11
	6	Int.	□	MAS1010LB	89	135	11
10.2	3	Ext.	□	MAE1020MB	55	101	11
	3	Int.	□	MAS1020MB	55	101	11
	6	Int.	□	MAS1020LB	89	135	11
10.3	3	Ext.	★	MAE1030MB	55	101	11
	3	Int.	★	MAS1030MB	55	101	11
	6	Int.	●	MAS1030LB	89	135	11
10.4	3	Ext.	□	MAE1040MB	55	101	11
	3	Int.	□	MAS1040MB	55	101	11
	6	Int.	□	MAS1040LB	89	135	11
10.5	3	Ext.	★	MAE1050MB	55	101	11
	3	Int.	★	MAS1050MB	55	101	11
	6	Int.	●	MAS1050LB	89	135	11
10.6	3	Ext.	□	MAE1060MB	55	101	11
	3	Int.	□	MAS1060MB	55	101	11
	6	Int.	□	MAS1060LB	89	135	11
10.7	3	Ext.	□	MAE1070MB	55	101	11
	3	Int.	□	MAS1070MB	55	101	11
	6	Int.	□	MAS1070LB	89	135	11
10.8	3	Ext.	□	MAE1080MB	55	101	11
	3	Int.	□	MAS1080MB	55	101	11
	6	Int.	□	MAS1080LB	89	135	11
10.9	3	Ext.	□	MAE1090MB	55	101	11
	3	Int.	□	MAS1090MB	55	101	11
	6	Int.	□	MAS1090LB	89	135	11
11.0	3	Ext.	★	MAE1100MB	55	101	11
	3	Int.	★	MAS1100MB	55	101	11
	6	Int.	●	MAS1100LB	89	135	11
11.08	3	Ext.	★	* MAE1108MB	60	106	12
	3	Int.	★	* MAS1108MB	60	106	12
	6	Int.	●	* MAS1108LB	94	140	12
11.1	3	Ext.	□	MAE1110MB	60	106	12
	3	Int.	□	MAS1110MB	60	106	12
	6	Int.	□	MAS1110LB	94	140	12
11.2	3	Ext.	□	MAE1120MB	60	106	12
	3	Int.	□	MAS1120MB	60	106	12
	6	Int.	□	MAS1120LB	94	140	12
11.3	3	Ext.	□	MAE1130MB	60	106	12
	3	Int.	□	MAS1130MB	60	106	12
	6	Int.	□	MAS1130LB	94	140	12
11.4	3	Ext.	□	MAE1140MB	60	106	12
	3	Int.	□	MAS1140MB	60	106	12
	6	Int.	□	MAS1140LB	94	140	12
11.5	3	Ext.	□	MAE1150MB	60	106	12
	3	Int.	□	MAS1150MB	60	106	12
	6	Int.	□	MAS1150LB	94	140	12

* : Standard hole size for rolled thread taps.

● : Inventory maintained. ★ : Inventory maintained in Japan.

□ : Non stock, produced to order only.

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