

Drill Dia. D1 (mm)	Hole Depth (l/d)	Coolant (Int./Ext.)	Stock HT110	Order Number	Dimensions (mm)		
					L3	L1	D4
11.6	3	Ext.	□	MAE1160MB	60	106	12
	3	Int.	□	MAS1160MB	60	106	12
	6	Int.	□	MAS1160LB	94	140	12
11.7	3	Ext.	□	MAE1170MB	60	106	12
	3	Int.	□	MAS1170MB	60	106	12
	6	Int.	□	MAS1170LB	94	140	12
11.8	3	Ext.	□	MAE1180MB	60	106	12
	3	Int.	□	MAS1180MB	60	106	12
	6	Int.	□	MAS1180LB	94	140	12
11.9	3	Ext.	□	MAE1190MB	60	106	12
	3	Int.	□	MAS1190MB	60	106	12
	6	Int.	□	MAS1190LB	94	140	12
12.0	3	Ext.	★	MAE1200MB	60	106	12
	3	Int.	●	MAS1200MB	60	106	12
	6	Int.	●	MAS1200LB	94	140	12
12.1	3	Ext.	□	MAE1210MB	65	115	13
	3	Int.	□	MAS1210MB	65	115	13
	6	Int.	□	MAS1210LB	100	150	13
12.2	3	Ext.	□	MAE1220MB	65	115	13
	3	Int.	□	MAS1220MB	65	115	13
	6	Int.	□	MAS1220LB	100	150	13
12.3	3	Ext.	□	MAE1230MB	65	115	13
	3	Int.	□	MAS1230MB	65	115	13
	6	Int.	□	MAS1230LB	100	150	13
12.4	3	Ext.	□	MAE1240MB	65	115	13
	3	Int.	□	MAS1240MB	65	115	13
	6	Int.	□	MAS1240LB	100	150	13
12.5	3	Ext.	★	MAE1250MB	65	115	13
	3	Int.	●	MAS1250MB	65	115	13
	6	Int.	●	MAS1250LB	100	150	13
12.6	3	Ext.	□	MAE1260MB	65	115	13
	3	Int.	□	MAS1260MB	65	115	13
	6	Int.	□	MAS1260LB	100	150	13
12.7	3	Ext.	□	MAE1270MB	65	115	13
	3	Int.	□	MAS1270MB	65	115	13
	6	Int.	□	MAS1270LB	100	150	13
12.8	3	Ext.	□	MAE1280MB	65	115	13
	3	Int.	□	MAS1280MB	65	115	13
	6	Int.	□	MAS1280LB	100	150	13
12.9	3	Ext.	□	MAE1290MB	65	115	13
	3	Int.	□	MAS1290MB	65	115	13
	6	Int.	□	MAS1290LB	100	150	13
12.96	3	Ext.	★	★ MAE1296MB	65	115	13
	3	Int.	★	★ MAS1296MB	65	115	13
	6	Int.	★	★ MAS1296LB	100	150	13
13.0	3	Ext.	★	MAE1300MB	65	115	13
	3	Int.	★	MAS1300MB	65	115	13
	6	Int.	●	MAS1300LB	100	150	13

★ : Standard hole size for rolled thread taps.

Drill Dia. D1 (mm)	Hole Depth (l/d)	Coolant (Int./Ext.)	Stock HT110	Order Number	Dimensions (mm)		
					L3	L1	D4
13.1	3	Ext.	□	MAE1310MB	70	120	14
	3	Int.	□	MAS1310MB	70	120	14
	6	Int.	□	MAS1310LB	110	160	14
13.2	3	Ext.	□	MAE1320MB	70	120	14
	3	Int.	□	MAS1320MB	70	120	14
	6	Int.	□	MAS1320LB	110	160	14
13.3	3	Ext.	□	MAE1330MB	70	120	14
	3	Int.	□	MAS1330MB	70	120	14
	6	Int.	□	MAS1330LB	110	160	14
13.4	3	Ext.	□	MAE1340MB	70	120	14
	3	Int.	□	MAS1340MB	70	120	14
	6	Int.	□	MAS1340LB	110	160	14
13.5	3	Ext.	★	MAE1350MB	70	120	14
	3	Int.	★	MAS1350MB	70	120	14
	6	Int.	★	MAS1350LB	110	160	14
13.6	3	Ext.	□	MAE1360MB	70	120	14
	3	Int.	□	MAS1360MB	70	120	14
	6	Int.	□	MAS1360LB	110	160	14
13.7	3	Ext.	□	MAE1370MB	70	120	14
	3	Int.	□	MAS1370MB	70	120	14
	6	Int.	□	MAS1370LB	110	160	14
13.8	3	Ext.	□	MAE1380MB	70	120	14
	3	Int.	□	MAS1380MB	70	120	14
	6	Int.	□	MAS1380LB	110	160	14
13.9	3	Ext.	□	MAE1390MB	70	120	14
	3	Int.	□	MAS1390MB	70	120	14
	6	Int.	□	MAS1390LB	110	160	14
14.0	3	Ext.	★	MAE1400MB	70	120	14
	3	Int.	●	MAS1400MB	70	120	14
	6	Int.	●	MAS1400LB	110	160	14
14.1	3	Ext.	□	MAE1410MB	72	130	15
	3	Int.	□	MAS1410MB	72	130	15
	6	Int.	□	MAS1410LB	115	173	15
14.2	3	Ext.	□	MAE1420MB	72	130	15
	3	Int.	□	MAS1420MB	72	130	15
	6	Int.	□	MAS1420LB	115	173	15
14.3	3	Ext.	□	MAE1430MB	72	130	15
	3	Int.	□	MAS1430MB	72	130	15
	6	Int.	□	MAS1430LB	115	173	15
14.4	3	Ext.	□	MAE1440MB	72	130	15
	3	Int.	□	MAS1440MB	72	130	15
	6	Int.	□	MAS1440LB	115	173	15
14.5	3	Ext.	□	MAE1450MB	72	130	15
	3	Int.	□	MAS1450MB	72	130	15
	6	Int.	□	MAS1450LB	115	173	15
14.6	3	Ext.	□	MAE1460MB	72	130	15
	3	Int.	□	MAS1460MB	72	130	15
	6	Int.	□	MAS1460LB	115	173	15