

Drill Dia. D1 (mm)	Hole Depth (l/d)	Coolant (Int./Ext.)	Stock VP15TF	Order Number	Dimensions (mm)				Type
					L3	L2	L1	D4	
5.5	3	Int.	●	MHS0550L030B	29.5	30	80	6	3
	8	Int.	●	0550L060B	59.5	60	110	6	4
	14	Int.	●	0550L090B	89.5	90	140	6	4
	19	Int.	●	0550L120B	119.5	120	170	6	4
	25	Int.	●	0550L150B	149.5	150	200	6	4
5.6	3	Int.	□	0560L030B	30	30	80	6	3
	8	Int.	□	0560L060B	60	60	110	6	4
	14	Int.	□	0560L090B	90	90	140	6	4
	19	Int.	□	0560L120B	120	120	170	6	4
	24	Int.	□	0560L150B	150	150	200	6	4
5.7	3	Int.	□	0570L030B	30	30	80	6	3
	8	Int.	□	0570L060B	60	60	110	6	4
	13	Int.	□	0570L090B	90	90	140	6	4
	19	Int.	□	0570L120B	120	120	170	6	4
	24	Int.	□	0570L150B	150	150	200	6	4
5.8	3	Int.	★	0580L030B	30	30	80	6	3
	8	Int.	★	0580L060B	60	60	110	6	4
	13	Int.	★	0580L090B	90	90	140	6	4
	18	Int.	★	0580L120B	120	120	170	6	4
	23	Int.	★	0580L150B	150	150	200	6	4
5.9	3	Int.	□	0590L030B	30	30	80	6	3
	8	Int.	□	0590L060B	60	60	110	6	4
	13	Int.	□	0590L090B	90	90	140	6	4
	18	Int.	□	0590L120B	120	120	170	6	4
	23	Int.	□	0590L150B	150	150	200	6	4
6.0	2	Int.	●	0600L030B	30	30	80	6	3
	7	Int.	●	0600L060B	60	60	110	6	4
	12	Int.	●	0600L090B	90	90	140	6	4
	17	Int.	●	0600L120B	120	120	170	6	4
	22	Int.	●	0600L150B	150	150	200	6	4
6.1	2	Int.	□	0610L030B	28.5	30	80	8	3
	7	Int.	□	0610L060B	58.5	60	110	8	4
	12	Int.	□	0610L090B	88.5	90	140	8	4
	17	Int.	□	0610L120B	118.5	120	170	8	4
	22	Int.	□	0610L150B	148.5	150	200	8	4
6.2	2	Int.	□	0620L030B	28.5	30	80	8	3
	7	Int.	□	0620L060B	58.5	60	110	8	4
	12	Int.	□	0620L090B	88.5	90	140	8	4
	17	Int.	□	0620L120B	118.5	120	170	8	4
	21	Int.	□	0620L150B	148.5	150	200	8	4
6.3	2	Int.	□	0630L030B	28.5	30	80	8	3
	7	Int.	□	0630L060B	58.5	60	110	8	4
	12	Int.	□	0630L090B	88.5	90	140	8	4
	16	Int.	□	0630L120B	118.5	120	170	8	4
	21	Int.	□	0630L150B	148.5	150	200	8	4
6.4	2	Int.	□	0640L030B	28.5	30	80	8	3
	7	Int.	□	0640L060B	58.5	60	110	8	4
	11	Int.	□	0640L090B	88.5	90	140	8	4
	16	Int.	□	0640L120B	118.5	120	170	8	4
	21	Int.	□	0640L150B	148.5	150	200	8	4

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					L3	L2	L1	D4	
6.5	2	Int.	●	MHS0650L030B	28.5	30	80	8	3
	6	Int.	●	0650L060B	58.5	60	110	8	4
	11	Int.	●	0650L090B	88.5	90	140	8	4
	16	Int.	●	0650L120B	118.5	120	170	8	4
	20	Int.	●	0650L150B	148.5	150	200	8	4
6.6	2	Int.	□	0660L030B	29	30	80	8	3
	6	Int.	□	0660L060B	59	60	110	8	4
	11	Int.	□	0660L090B	89	90	140	8	4
	16	Int.	□	0660L120B	119	120	170	8	4
	20	Int.	□	0660L150B	149	150	200	8	4
6.7	2	Int.	□	0670L030B	29	30	80	8	3
	6	Int.	□	0670L060B	59	60	110	8	4
	11	Int.	□	0670L090B	89	90	140	8	4
	15	Int.	□	0670L120B	119	120	170	8	4
	20	Int.	□	0670L150B	149	150	200	8	4
6.8	2	Int.	★	0680L030B	29	30	80	8	3
	6	Int.	★	0680L060B	59	60	110	8	4
	11	Int.	★	0680L090B	89	90	140	8	4
	15	Int.	★	0680L120B	119	120	170	8	4
	19	Int.	★	0680L150B	149	150	200	8	4
6.9	2	Int.	□	0690L030B	29	30	80	8	3
	6	Int.	□	0690L060B	59	60	110	8	4
	10	Int.	□	0690L090B	89	90	140	8	4
	15	Int.	□	0690L120B	119	120	170	8	4
	19	Int.	□	0690L150B	149	150	200	8	4
7.0	2	Int.	●	0700L030B	29	30	80	8	3
	6	Int.	●	0700L060B	59	60	110	8	4
	10	Int.	●	0700L090B	89	90	140	8	4
	14	Int.	●	0700L120B	119	120	170	8	4
	19	Int.	●	0700L150B	149	150	200	8	4
7.1	2	Int.	□	0710L030B	29.5	30	80	8	3
	6	Int.	□	0710L060B	59.5	60	110	8	4
	10	Int.	□	0710L090B	89.5	90	140	8	4
	14	Int.	□	0710L120B	119.5	120	170	8	4
	19	Int.	□	0710L150B	149.5	150	200	8	4
7.2	2	Int.	□	0720L030B	29.5	30	80	8	3
	6	Int.	□	0720L060B	59.5	60	110	8	4
	10	Int.	□	0720L090B	89.5	90	140	8	4
	14	Int.	□	0720L120B	119.5	120	170	8	4
	18	Int.	□	0720L150B	149.5	150	200	8	4
7.2	25	Int.	□	0720L200B	199.5	200	250	8	4