

DRILLING (SOLID CARBIDE)

MHS

CARBIDE

DRILLING

Drill Dia. D1 (mm)	Hole Depth (l/d)	Coolant (Int./Ext.)	Stock VP15TF	Order Number	Dimensions (mm)				Type
					L3	L2	L1	D4	
7.3	2	Int.	□	MHS0730L030B	29.5	30	80	8	3
	6	Int.	□	0730L060B	59.5	60	110	8	4
	10	Int.	□	0730L090B	89.5	90	140	8	4
	14	Int.	□	0730L120B	119.5	120	170	8	4
	18	Int.	□	0730L150B	149.5	150	200	8	4
	25	Int.	□	0730L200B	199.5	200	250	8	4
7.4	1	Int.	□	0740L030B	29.5	30	80	8	3
	6	Int.	□	0740L060B	59.5	60	110	8	4
	10	Int.	□	0740L090B	89.5	90	140	8	4
	14	Int.	□	0740L120B	119.5	120	170	8	4
	18	Int.	□	0740L150B	149.5	150	200	8	4
	24	Int.	□	0740L200B	199.5	200	250	8	4
7.5	1	Int.	●	0750L030B	29.5	30	80	8	3
	5	Int.	●	0750L060B	59.5	60	110	8	4
	9	Int.	●	0750L090B	89.5	90	140	8	4
	13	Int.	●	0750L120B	119.5	120	170	8	4
	17	Int.	●	0750L150B	149.5	150	200	8	4
	24	Int.	●	0750L200B	199.5	200	250	8	4
7.6	1	Int.	□	0760L030B	30	30	80	8	3
	5	Int.	□	0760L060B	60	60	110	8	4
	9	Int.	□	0760L090B	90	90	140	8	4
	13	Int.	□	0760L120B	120	120	170	8	4
	17	Int.	□	0760L150B	150	150	200	8	4
	24	Int.	□	0760L200B	200	200	250	8	4
7.7	1	Int.	□	0770L030B	30	30	80	8	3
	5	Int.	□	0770L060B	60	60	110	8	4
	9	Int.	□	0770L090B	90	90	140	8	4
	13	Int.	□	0770L120B	120	120	170	8	4
	17	Int.	□	0770L150B	150	150	200	8	4
	23	Int.	□	0770L200B	200	200	250	8	4
7.8	1	Int.	□	0770L250B	250	250	300	8	4
	1	Int.	★	0780L030B	30	30	80	8	3
	5	Int.	★	0780L060B	60	60	110	8	4
	9	Int.	★	0780L090B	90	90	140	8	4
	13	Int.	★	0780L120B	120	120	170	8	4
	17	Int.	★	0780L150B	150	150	200	8	4
7.9	23	Int.	★	0780L200B	200	200	250	8	4
	30	Int.	★	0780L250B	250	250	300	8	4
	1	Int.	□	0790L030B	30	30	80	8	3
	5	Int.	□	0790L060B	60	60	110	8	4
	9	Int.	□	0790L090B	90	90	140	8	4
	13	Int.	□	0790L120B	120	120	170	8	4
7.9	16	Int.	□	0790L150B	150	150	200	8	4
	23	Int.	□	0790L200B	200	200	250	8	4
	29	Int.	□	0790L250B	250	250	300	8	4

Drill Dia. D1 (mm)	Hole Depth (l/d)	Coolant (Int./Ext.)	Stock VP15TF	Order Number	Dimensions (mm)				Type
					L3	L2	L1	D4	
8.0	1	Int.	●	MHS0800L030B	30	30	80	8	3
	5	Int.	●	0800L060B	60	60	110	8	4
	9	Int.	●	0800L090B	90	90	140	8	4
	12	Int.	●	0800L120B	120	120	170	8	4
	16	Int.	●	0800L150B	150	150	200	8	4
	22	Int.	●	0800L200B	200	200	250	8	4
	29	Int.	●	0800L250B	250	250	300	8	4
	2	Int.	□	0810L040B	38.5	40	100	10	3
8.1	8	Int.	□	0810L090B	88.5	90	150	10	4
	12	Int.	□	0810L120B	118.5	120	180	10	4
	16	Int.	□	0810L150B	148.5	150	210	10	4
	22	Int.	□	0810L200B	198.5	200	260	10	4
	28	Int.	□	0810L250B	248.5	250	310	10	4
	2	Int.	□	0820L040B	38.5	40	100	10	3
8.2	8	Int.	□	0820L090B	88.5	90	150	10	4
	12	Int.	□	0820L120B	118.5	120	180	10	4
	16	Int.	□	0820L150B	148.5	150	210	10	4
	22	Int.	□	0820L200B	198.5	200	260	10	4
	28	Int.	□	0820L250B	248.5	250	310	10	4
	2	Int.	□	0830L040B	38.5	40	100	10	3
8.3	8	Int.	□	0830L090B	88.5	90	150	10	4
	12	Int.	□	0830L120B	118.5	120	180	10	4
	15	Int.	□	0830L150B	148.5	150	210	10	4
	21	Int.	□	0830L200B	198.5	200	260	10	4
	27	Int.	□	0830L250B	248.5	250	310	10	4
	2	Int.	□	0840L040B	38.5	40	100	10	3
8.4	8	Int.	□	0840L090B	88.5	90	150	10	4
	12	Int.	□	0840L120B	118.5	120	180	10	4
	15	Int.	□	0840L150B	148.5	150	210	10	4
	21	Int.	□	0840L200B	198.5	200	260	10	4
	27	Int.	□	0840L250B	248.5	250	310	10	4
	2	Int.	●	0850L040B	38.5	40	100	10	3
8.5	8	Int.	●	0850L090B	88.5	90	150	10	4
	11	Int.	●	0850L120B	118.5	120	180	10	4
	15	Int.	●	0850L150B	148.5	150	210	10	4
	21	Int.	●	0850L200B	198.5	200	260	10	4
	27	Int.	●	0850L250B	248.5	250	310	10	4
	2	Int.	□	0860L040B	39	40	100	10	3
8.6	8	Int.	□	0860L090B	89	90	150	10	4
	11	Int.	□	0860L120B	119	120	180	10	4
	15	Int.	□	0860L150B	149	150	210	10	4
	21	Int.	□	0860L200B	199	200	260	10	4
	26	Int.	□	0860L250B	249	250	310	10	4
	2	Int.	□	0870L040B	39	40	100	10	3
8.7	8	Int.	□	0870L090B	89	90	150	10	4
	11	Int.	□	0870L120B	119	120	180	10	4
	15	Int.	□	0870L150B	149	150	210	10	4
	20	Int.	□	0870L200B	199	200	260	10	4
	26	Int.	□	0870L250B	249	250	310	10	4

(Note) Please contact us for any geometry that is not in this catalogue (e.g. different diameter and length).

● : Inventory maintained. ★ : Inventory maintained in Japan.

□ : Non stock, produced to order only.