

Drill Dia. D1 (mm)	Hole Depth (l/d)	Coolant (Int./Ext.)	Stock VP15TF	Order Number	Dimensions (mm)				Type
					L3	L2	L1	D4	
8.8	2	Int.	★	MHS0880L040B	39	40	100	10	3
	8	Int.	★	0880L090B	89	90	150	10	4
	11	Int.	★	0880L120B	119	120	180	10	4
	14	Int.	★	0880L150B	149	150	210	10	4
	20	Int.	★	0880L200B	199	200	260	10	4
	26	Int.	★	0880L250B	249	250	310	10	4
8.9	2	Int.	□	0890L040B	39	40	100	10	3
	7	Int.	□	0890L090B	89	90	150	10	4
	11	Int.	□	0890L120B	119	120	180	10	4
	14	Int.	□	0890L150B	149	150	210	10	4
	20	Int.	□	0890L200B	199	200	260	10	4
	25	Int.	□	0890L250B	249	250	310	10	4
9.0	2	Int.	●	0900L040B	39	40	100	10	3
	7	Int.	●	0900L090B	89	90	150	10	4
	11	Int.	●	0900L120B	119	120	180	10	4
	14	Int.	●	0900L150B	149	150	210	10	4
	20	Int.	●	0900L200B	199	200	260	10	4
9.1	2	Int.	□	0910L040B	39.5	40	100	10	3
	7	Int.	□	0910L090B	89.5	90	150	10	4
	11	Int.	□	0910L120B	119.5	120	180	10	4
	14	Int.	□	0910L150B	149.5	150	210	10	4
	19	Int.	□	0910L200B	199.5	200	260	10	4
	25	Int.	□	0910L250B	249.5	250	310	10	4
9.2	2	Int.	□	0920L040B	39.5	40	100	10	3
	7	Int.	□	0920L090B	89.5	90	150	10	4
	10	Int.	□	0920L120B	119.5	120	180	10	4
	14	Int.	□	0920L150B	149.5	150	210	10	4
	19	Int.	□	0920L200B	199.5	200	260	10	4
	25	Int.	□	0920L250B	249.5	250	310	10	4
9.3	2	Int.	□	0930L040B	39.5	40	100	10	3
	7	Int.	□	0930L090B	89.5	90	150	10	4
	10	Int.	□	0930L120B	119.5	120	180	10	4
	14	Int.	□	0930L150B	149.5	150	210	10	4
	19	Int.	□	0930L200B	199.5	200	260	10	4
	24	Int.	□	0930L250B	249.5	250	310	10	4
9.4	2	Int.	□	0940L040B	39.5	40	100	10	3
	7	Int.	□	0940L090B	89.5	90	150	10	4
	10	Int.	□	0940L120B	119.5	120	180	10	4
	13	Int.	□	0940L150B	149.5	150	210	10	4
	19	Int.	□	0940L200B	199.5	200	260	10	4
	24	Int.	□	0940L250B	249.5	250	310	10	4

Drill Dia. D1 (mm)	Hole Depth (l/d)	Coolant (Int./Ext.)	Stock VP15TF	Order Number	Dimensions (mm)				Type
					L3	L2	L1	D4	
9.5	2	Int.	●	MHS0950L040B	39.5	40	100	10	3
	7	Int.	●	0950L090B	89.5	90	150	10	4
	10	Int.	●	0950L120B	119.5	120	180	10	4
	13	Int.	●	0950L150B	149.5	150	210	10	4
	18	Int.	●	0950L200B	199.5	200	260	10	4
	24	Int.	●	0950L250B	249.5	250	310	10	4
9.6	2	Int.	□	0960L040B	40	40	100	10	3
	7	Int.	□	0960L090B	90	90	150	10	4
	10	Int.	□	0960L120B	120	120	180	10	4
	13	Int.	□	0960L150B	150	150	210	10	4
	18	Int.	□	0960L200B	200	200	260	10	4
	24	Int.	□	0960L250B	250	250	310	10	4
9.7	2	Int.	□	0970L040B	40	40	100	10	3
	7	Int.	□	0970L090B	90	90	150	10	4
	10	Int.	□	0970L120B	120	120	180	10	4
	13	Int.	□	0970L150B	150	150	210	10	4
	18	Int.	□	0970L200B	200	200	260	10	4
	23	Int.	□	0970L250B	250	250	310	10	4
9.8	2	Int.	★	0980L040B	40	40	100	10	3
	7	Int.	★	0980L090B	90	90	150	10	4
	10	Int.	★	0980L120B	120	120	180	10	4
	13	Int.	★	0980L150B	150	150	210	10	4
	18	Int.	★	0980L200B	200	200	260	10	4
	23	Int.	★	0980L250B	250	250	310	10	4
9.9	2	Int.	□	0990L040B	40	40	100	10	3
	7	Int.	□	0990L090B	90	90	150	10	4
	10	Int.	□	0990L120B	120	120	180	10	4
	13	Int.	□	0990L150B	150	150	210	10	4
	18	Int.	□	0990L200B	200	200	260	10	4
	23	Int.	□	0990L250B	250	250	310	10	4
10.0	1	Int.	●	1000L040B	40	40	100	10	3
	6	Int.	●	1000L090B	90	90	150	10	4
	9	Int.	●	1000L120B	120	120	180	10	4
	12	Int.	●	1000L150B	150	150	210	10	4
	17	Int.	●	1000L200B	200	200	260	10	4
	22	Int.	●	1000L250B	250	250	310	10	4
10.1	1	Int.	□	1010L040B	38.5	40	100	12	3
	6	Int.	□	1010L090B	88.5	90	150	12	4
	9	Int.	□	1010L120B	118.5	120	180	12	4
	12	Int.	□	1010L150B	148.5	150	210	12	4
	17	Int.	□	1010L200B	198.5	200	260	12	4
	22	Int.	□	1010L250B	248.5	250	310	12	4