

Drill Dia. Range D1 (mm)	Hole Depth (l/d)	Holder		Insert				Dimensions (mm)				
		Order Number	Stock	Drill Dia. D1 (mm)	Order Number	Stock		L3	L2	L1	D4	
						VP15TF	DP5010					Wrench
NEW 15.5 16.4	1.5	STAWSS1600S20	●	15.5	STAWN1550T	●		34	50	100	20	TIP10W
					STAWK1550TG		●					
				15.6	STAWN1560T	●						
					STAWK1560TG		●					
	3	STAWSN1600S20	●	15.7	STAWN1570T	●		60	80	130	20	TIP10W
					STAWK1570TG		●					
				15.8	STAWN1580T	●						
					STAWK1580TG		●					
	5	STAWMN1600S20	●	15.9	STAWN1590T	●		90	115	165	20	TIP10W
					STAWK1590TG		●					
				16.0	STAWN1600T	●						
					STAWK1600TG		●					
	8	STAWLN1600S20	●	16.1	STAWN1610T	●		138	158	208	20	TIP10W
					STAWK1610TG		●					
				16.2	STAWN1620T	●						
					STAWK1620TG		●					
NEW 16.5 17.4	1.5	STAWSS1700S20	●	16.3	STAWN1630T	●		36	53	103	20	TIP10W
					STAWK1630TG		●					
				16.4	STAWN1640T	●						
					STAWK1640TG		●					
	3	STAWSN1700S20	●	16.5	STAWN1650T	●		61	85	135	20	TIP10W
					STAWK1650TG		●					
				16.6	STAWN1660T	●						
					STAWK1660TG		●					
	5	STAWMN1700S20	●	16.7	STAWN1670T	●		95	120	170	20	TIP10W
					STAWK1670TG		●					
				16.8	STAWN1680T	●						
					STAWK1680TG		●					
	8	STAWLN1700S20	●	16.9	STAWN1690T	●		146	166	216	20	TIP10W
					STAWK1690TG		●					
				17.0	STAWN1700T	●						
					STAWK1700TG		●					
NEW 17.5 18.4	1.5	STAWSS1800S20	●	17.1	STAWN1710T	●		37	55	105	20	TIP10W
					STAWK1710TG		●					
				17.2	STAWN1720T	●						
					STAWK1720TG		●					
	3	STAWSN1800S20	●	17.3	STAWN1730T	●		64	90	140	20	TIP10W
					STAWK1730TG		●					
				17.4	STAWN1740T	●						
					STAWK1740TG		●					
	5	STAWMN1800S20	●	17.5	STAWN1750T	●		100	125	175	20	TIP10W
					STAWK1750TG		●					
				17.6	STAWN1760T	●						
					STAWK1760TG		●					
	8	STAWLN1800S20	●	17.7	STAWN1770T	●		154	174	224	20	TIP10W
					STAWK1770TG		●					
				17.8	STAWN1780T	●						
					STAWK1780TG		●					
DRILLING	1.5	STAWSS1800S20	●	17.9	STAWN1790T	●		37	55	105	20	TIP10W
					STAWK1790TG		●					
				18.0	STAWN1800T	●						
					STAWK1800TG		●					
	3	STAWSN1800S20	●	18.1	STAWN1810T	●		64	90	140	20	TIP10W
					STAWK1810TG		●					
				18.2	STAWN1820T	●						
					STAWK1820TG		●					
	5	STAWMN1800S20	●	18.3	STAWN1830T	●		100	125	175	20	TIP10W
					STAWK1830TG		●					
				18.4	STAWN1840T	●						
					STAWK1840TG		●					

(Note 1) The above dimensions are for when installing the STAWN (VP15TF) insert.

(Note 2) Please contact us for any geometry that is not in this catalogue (e.g. different diameter and length).

INSERT DESCRIPTION > L118
CUTTING CONDITIONS > L122
USAGE NOTE > L123
TECHNICAL DATA > N001