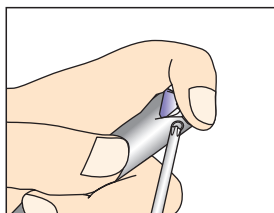
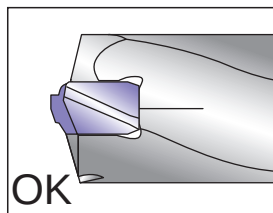
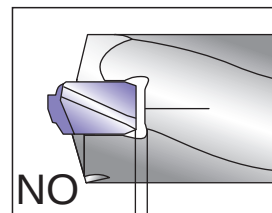


DRILLING (INDEXABLE TYPE)

CARBIDE

TAW**NOTES ON USE****INSERT INSTALLATION**

- Remove the clamp screw to install the insert. (H type insert)
- Loosen the clamp screw to install the insert. (U type insert)
- Correctly mesh the insert and the holder serrations, then slide the insert to the bottom of the slot.
- Fasten the clamp screw using the torque wrench provided while holding the insert lightly as shown. (Figure 1)
- Check there is no gap between the bottom of the insert and holder. (Figure 2)

**Fig. 1****OK****NO****Fig. 2**

Clearance

INSERT REPLACEMENT

- Thoroughly clean the serrations of the holder before installing a new insert.
Remove heavy dirt in the holder serrations by using the cleaning plate provided.