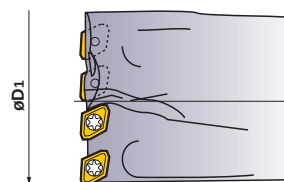
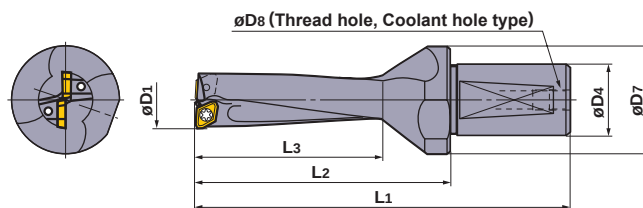


TAFS, TAFM, TAFL

CARBIDE

Carbon Steel Alloy Steel	Hardened Steel	Stainless Steel	Cast Iron	Light Alloy	Heat Resistant Alloy
◎		◎	◎		

Number of Teeth = 4 ($\phi D1 \geq 49$)

* The screw hole on the flange section is not a coolant hole.

Drill Diameter D1 (mm)	Hole Depth (l/d)	Order Number	Stock	Number of Teeth	Dimensions (mm)						Insert Number	 Clamp Screw	 Wrench
					D4	D7	D8	L1	L2	L3			
12.0	2	TAFS1200F20	●	2	20	25	PT1/8	82	39	29	GCMT040204-U○	TS2	TKY06F
	3	TAFM1200F20	●	2	20	25	PT1/8	94	51	41	GCMT040204-U○	TS2	TKY06F
	4	TAFL1200F20	●	2	20	25	PT1/8	106	63	53	GCMT040204-U○	TS2	TKY06F
12.5	2	TAFS1250F20	●	2	20	25	PT1/8	82	39	29	GCMT040204-U○	TS2	TKY06F
	3	TAFM1250F20	●	2	20	25	PT1/8	94	51	41	GCMT040204-U○	TS2	TKY06F
	4	TAFL1250F20	●	2	20	25	PT1/8	106	63	53	GCMT040204-U○	TS2	TKY06F
13.0	2	TAFS1300F20	●	2	20	25	PT1/8	84	41	31	GCMT040204-U○	TS2	TKY06F
	3	TAFM1300F20	●	2	20	25	PT1/8	97	54	44	GCMT040204-U○	TS2	TKY06F
	4	TAFL1300F20	●	2	20	25	PT1/8	110	67	57	GCMT040204-U○	TS2	TKY06F
13.5	2	TAFS1350F20	●	2	20	25	PT1/8	84	41	31	GCMT040204-U○	TS2	TKY06F
	3	TAFM1350F20	●	2	20	25	PT1/8	97	54	44	GCMT040204-U○	TS2	TKY06F
	4	TAFL1350F20	●	2	20	25	PT1/8	110	67	57	GCMT040204-U○	TS2	TKY06F
14.0	2	TAFS1400F20	●	2	20	25	PT1/8	86	43	33	GCMT040204-U○	TS2	TKY06F
	3	TAFM1400F20	●	2	20	25	PT1/8	100	57	47	GCMT040204-U○	TS2	TKY06F
	4	TAFL1400F20	●	2	20	25	PT1/8	114	71	61	GCMT040204-U○	TS2	TKY06F
14.5	2	TAFS1450F20	●	2	20	25	PT1/8	86	43	33	GCMT040204-U○	TS2	TKY06F
	3	TAFM1450F20	●	2	20	25	PT1/8	100	57	47	GCMT040204-U○	TS2	TKY06F
	4	TAFL1450F20	●	2	20	25	PT1/8	114	71	61	GCMT040204-U○	TS2	TKY06F
15.0	2	TAFS1500F20	●	2	20	25	PT1/8	88	45	35	GPMT060204-U○	TS2	TKY06F
	3	TAFM1500F20	●	2	20	25	PT1/8	103	60	50	GPMT060204-U○	TS2	TKY06F
	4	TAFL1500F20	●	2	20	25	PT1/8	118	75	65	GPMT060204-U○	TS2	TKY06F
15.5	2	TAFS1550F20	●	2	20	25	PT1/8	88	45	35	GPMT060204-U○	TS2	TKY06F
	3	TAFM1550F20	●	2	20	25	PT1/8	103	60	50	GPMT060204-U○	TS2	TKY06F
	4	TAFL1550F20	●	2	20	25	PT1/8	118	75	65	GPMT060204-U○	TS2	TKY06F
16.0	2	TAFS1600F25	●	2	25	35	PT1/8	107	57	38	GPMT060204-U○	TS2	TKY06F
	3	TAFM1600F25	●	2	25	35	PT1/8	123	73	54	GPMT060204-U○	TS2	TKY06F
	4	TAFL1600F25	●	2	25	35	PT1/8	139	89	70	GPMT060204-U○	TS2	TKY06F
16.5	2	TAFS1650F25	●	2	25	35	PT1/8	107	57	38	GPMT060204-U○	TS2	TKY06F
	3	TAFM1650F25	●	2	25	35	PT1/8	123	73	54	GPMT060204-U○	TS2	TKY06F

DRILLING

● : Inventory maintained.

INSERT DESCRIPTION > L145
 CUTTING CONDITIONS > L146
 USAGE NOTE > L149
 TECHNICAL DATA > N001