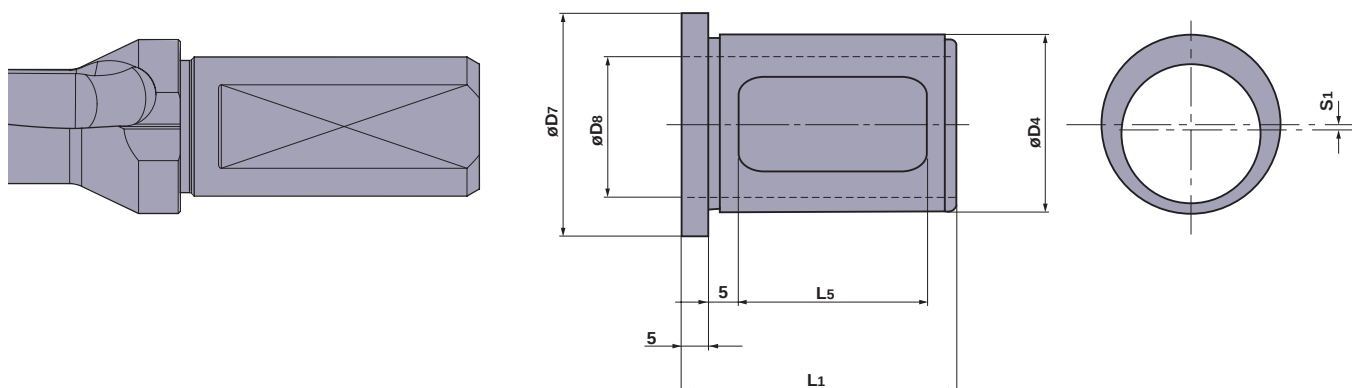


JUST FIT SLEEVE [JFS]

CARBIDE

- A sleeve for the shank of the drill to allow the cutting diameter to be increased.



★ Increase : Size of the increase in the cutting diameter.

Set Order Number	Individual Order Number	Stock	Dimensions (mm)					★Increase (S1×2)	Suitable MVX Type Drill TAF Type Drill
			D7	D4	D8	L1	L5		
JFS-1	JFS2520-10	●	33	25	20	43	30	0.10	MVX1700 X ϕ F20 TAFS/M/L1200F20 TAFS/M/L1550F20
	2520-20	●	33	25	20	43	30	0.20	
	2520-30	●	33	25	20	43	30	0.30	
	2520-40	●	33	25	20	43	30	0.40	
	2520-50	●	33	25	20	43	30	0.50	
JFS-2	JFS3225-10	●	40	32	25	50	34	0.10	MVX1750 X ϕ F25 MVX2550 X ϕ F25 TAFS/M/L1600F25 TAFS/M/L2450F25
	3225-20	●	40	32	25	50	34	0.20	
	3225-30	●	40	32	25	50	34	0.30	
	3225-40	●	40	32	25	50	34	0.40	
	3225-50	●	40	32	25	50	34	0.50	
JFS-3	JFS4032-10	●	48	40	32	55	40	0.10	TMVX2600 X ϕ F32 MVX3000 X ϕ F32 TAFS/M/L2500F32 TAFS/M/L2950F32
	4032-20	●	48	40	32	55	40	0.20	
	4032-30	●	48	40	32	55	40	0.30	
	4032-40	●	48	40	32	55	40	0.40	
	4032-50	●	48	40	32	55	40	0.50	

★It does not correspond to the shank diameter $\phi 40$.

GUIDELINE FOR SELECTING A JUST FIT SLEEVE

Desired = (Drill ϕ + Increase of JFS) + 0.1mm

(Eg.) Desired diameter is 20.3mm (oversize is taken as 0.1mm).

$$\phi 20.3 = (\text{MVX2000 X } \phi \text{F25} + \text{JFS3225-20}) + 0.1$$

20mm Drill Using JFS an Increase of 0.2mm. Oversize

(Note) Oversize can vary due to the cutting conditions used, please use the above as a guideline.

<Tool Selected>
Drill : MVX2000 X ϕ F25
Just Fit Sleeve [JFS]
: JFS3225-20

ORDERING THE JUST FIT SLEEVE

●Purchasing Method 1

Oversize can vary due to the cutting conditions used. Therefore it is recommended to purchase as a set. When placing an order, please use the Set order number. (5 sleeves/set)

●Purchasing Method 2

It is possible to order individually. When placing an order, please use the individual order number.

● : Inventory maintained.