



35°

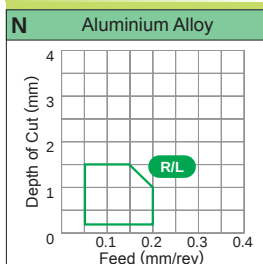
VD TYPE INSERTS WITH HOLE

VDGX 16 03 02 R

Size Thickness Corner Radius Chip Breaker
* Please refer to page A002.

CHIP CONTROL RANGE FOR WORK MATERIALS

Medium Cutting.....



Cutting Conditions (Guide) : ● : Stable Cutting ● : General Cutting ⊕ : Unstable Cutting

[illegible]

TURNING INSERTS

POSI
15°

WITH
HOLE

C

D

B.

S

T

V

W

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CHIP BREAKERS	➤ A066
GRADES	➤ A030
IDENTIFICATION	➤ A002

A155