

TURNING INSERTS [POSITIVE]



35°

VP TYPE INSERTS
WITH HOLE

VPET 08 02 01 R-SRF

Size Thickness Corner Radius Chip Breaker
★ Please refer to page A002.

TURNING INSERTS

POSI
11°WITH
HOLE

C

D

R

S

T

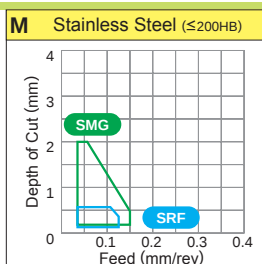
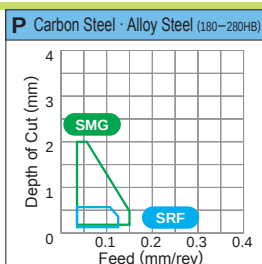
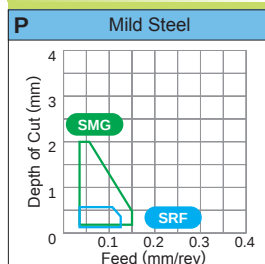
V

W

X

CHIP CONTROL RANGE FOR WORK MATERIALS

Finish Cutting..... Medium Cutting.....



Cutting Conditions (Guide) : ● : Stable Cutting ● : General Cutting ✖ : Unstable Cutting

Work Material	P	Steel	<
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● : Inventory maintained. ★ : Inventory maintained in Japan.