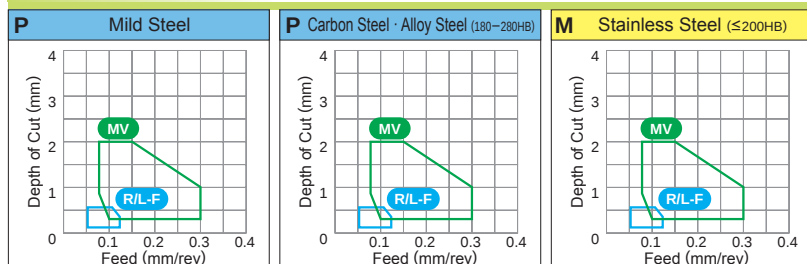


80° WB TYPE INSERTS WITH HOLE

WBGT 02 01 V3 L-F
 Size Thickness Corner Radius Chip Breaker
 ★ Please refer to page A002.

CHIP CONTROL RANGE FOR WORK MATERIALS

Finish Cutting..... Medium Cutting.....



Cutting Conditions (Guide) : ● : Stable Cutting ● : General Cutting ✖ : Unstable Cutting

Work Material	P	Steel	●	●	●	●	●	●											●	●	●	●	●	●	●	●				
	M	Stainless Steel							●	●	●	●									●	●	●	●	●	●	●	●		
	K	Cast Iron																												
	N	Non-ferrous Metal																												
	S	Heat-resistant Alloy, Titanium Alloy									●								●	●	●								●	●
Shape	Order Number	Corner R	Coated															Cermet	Coated Cermet	Carbide	Applicable Holder Page									
		Re (mm)	UE6105	UE6110	UE6020	MC6025	UH6400	MC7025	MP7035	US7020	US735	US905	MC5005	MC5015	UC5105	UC5115	VP05RT	VP10RT	VP15TF	UP20M		NX2525	NX3035	MP3025	AP25N	VP25N	VP45N	UTi20T	HTi05T	HTi10
R/L-F  Finish Cutting	WBGT0201V3L-F	0.03																★	★											
	020101L-F	0.1																	★	●										
	020102L-F	0.2																	★	●	●									
	020104L-F	0.4																	★	●	●									
	L302V3L-F	0.03																	●	●	●									
	L30201L-F	0.1																	★	★										
	L30202R-F	0.2																	●	★										
	L30202L-F	0.2																	●	●	●	●								
	L30204R-F	0.4																	●	★										
L30204L-F	0.4																	●	●	●										
R/L-MV  Medium Cutting	WBMTL30202R-MV	0.2		●	●			★										●	★	●	●		●							
	L30202L-MV	0.2		★	●			★											●	●	●	●		●						
	L30204R-MV	0.4		★	●			●											★	★	●	●		●						
	L30204L-MV	0.4		●	●			●											●	★	●	●		●						

CHIP BREAKERS > A052
 GRADES > A030
 IDENTIFICATION > A002