

RTG TYPE INSERTS WITHOUT HOLE

Cutting Conditions (Guide) : ● : Stable Cutting ● : General Cutting ✖ : Unstable Cutting

Work Material	P	Steel	●	●	✖	✖										✖	✖	●	●	●	●	✖										
	M	Stainless Steel					●	✖	●	✖						●	✖	●	●	●	●	✖										
	K	Cast Iron										●	✖	●	✖	●	●	●	●	●	●	✖	●	●								
	N	Non-ferrous Metal																				●	●	●								
	S	Heat-resistant Alloy, Titanium Alloy							●					●	✖	●	✖					●	●	●								
Shape	Order Number	Corner R	Coated												Cermet	Coated Cermet	Carbide	Applicable Holder Page														
		Re (mm)	UE6105	UE6110	UE6020	MC6025	UH6400	MC7025	MP7035	US7020	US735	US905	MC5005	MC5015	UC5105	UC5115	VP05RT		VP10RT	VP15TF	UP20M	NX2525	NX3035	MP3025	AP25N	VP25N	VP45N	UTi20T	HTi05T	HTi10	RT9010	
 Special Purpose (For TL Holder)	RTG05A	-																								●	●				C036	
	06A	-																									●	●				
	07A	-																									●	●				
	08A	-																									●	●				
	10A	-																									●	●				

TURNING INSERTS

POSI
6 °

WITHOUT
HOLE

C

D

R

S

T

V

W

X

CHIP BREAKERS > A069
GRADES > A030
IDENTIFICATION > A002

A161