

CBN TURNING INSERTS [NEGATIVE]

55° DN TYPE INSERTS WITH HOLE

CBN

CBN TURNING INSERTS

NEG

WITH
HOLE

C

D

R

S

T

V

W

Work Material	H	Hardened Materials				Cutting Conditions (Guide) :				Applicable Holder Page					
	K	Cast Iron							Honing (Last letter of order number) : Please refer to page B011						
	S	Heat-resistant Alloy, Titanium Alloy													
		Sintered Alloy													
Shape	Order Number	Coated CBN	CBN				Dimensions (mm)				Geometry				
		BC8020	MBC010	MBC020	MB8025	MB835	MB710	MB730	MB4020	D1			S1	Re	D2
	NP-DNGA110408GA4			●						9.525	4.76	0.8	3.81		C010 C011 E014 E037 -039 H009 -011
	110412GA4			●						9.525	4.76	1.2	3.81		
	150404GA4	★		★						12.7	4.76	0.4	5.16		
	150408GA4	★		★						12.7	4.76	0.8	5.16		
	150412GA4	★		★						12.7	4.76	1.2	5.16		
	150604GA4	●		●						12.7	6.35	0.4	5.16		
	150608GA4	●		●						12.7	6.35	0.8	5.16		
	150612GA4	●		●						12.7	6.35	1.2	5.16		
	150608GS4			●						12.7	6.35	0.8	5.16		
	150612GS4			●						12.7	6.35	1.2	5.16		
	150404GN4			★						12.7	4.76	0.4	5.16		
	150408GN4			★						12.7	4.76	0.8	5.16		
	150412GN4			★						12.7	4.76	1.2	5.16		
	150404FS4	★								12.7	4.76	0.4	5.16		
	150408FS4	★								12.7	4.76	0.8	5.16		
	150412FS4	★								12.7	4.76	1.2	5.16		
	150404TA4	★		★						12.7	4.76	0.4	5.16		
	150408TA4	★		★						12.7	4.76	0.8	5.16		
	150412TA4	★		★						12.7	4.76	1.2	5.16		
	150608TA4			●						12.7	6.35	0.8	5.16		
	150612TA4			●						12.7	6.35	1.2	5.16		
	BF-DNGG150404TA4			★						12.7	4.76	0.4	5.16		C010 C011 E014 E037 -039 H009 -011
	150408TA4			★						12.7	4.76	0.8	5.16		
	150412TA4			★						12.7	4.76	1.2	5.16		
(With Breaker)															
	NP-DNGA110408GA2	●								9.525	4.76	0.8	3.81		C010 C011 E015 E038 -040 H009 -011
	150404GA2	★		★	●					12.7	4.76	0.4	5.16		
	150408GA2	★		★	●					12.7	4.76	0.8	5.16		
	150412GA2	★		★	●					12.7	4.76	1.2	5.16		
	150604GA2				●					12.7	6.35	0.4	5.16		
	150608GA2				●					12.7	6.35	0.8	5.16		
	150612GA2				●					12.7	6.35	1.2	5.16		
	150404GS2		★				★	★		12.7	4.76	0.4	5.16		
	150408GS2		★				★	★		12.7	4.76	0.8	5.16		
	150412GS2		★				★	★		12.7	4.76	1.2	5.16		
	150604GS2		●				●	●	●	12.7	6.35	0.4	5.16		
	150608GS2		●		●		●	●	●	12.7	6.35	0.8	5.16		
	150612GS2		●		●		●	●	●	12.7	6.35	1.2	5.16		

● : Inventory maintained. ★ : Inventory maintained in Japan.