

CBN TURNING INSERTS [NEGATIVE]

55° DN TYPE INSERTS WITH HOLE

CBN

CBN TURNING INSERTS

NEG

WITH HOLE

C

D

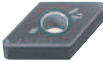
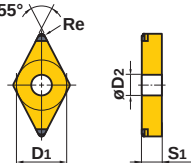
R

S

T

V

W

Work Material	H	Hardened Materials	●	●	●	●	✱			Cutting Conditions (Guide) : ● : Stable Cutting ● : General Cutting ✱ : Unstable Cutting Honing (Last letter of order number) : Please refer to page B011					
	K	Cast Iron						●	●						
	S	Heat-resistant Alloy, Titanium Alloy							●						
		Sintered Alloy							●						
Shape	Order Number	Coated CBN	CBN					Dimensions (mm)				Geometry	Applicable Holder Page		
		BC8020	MBC010	MBC020	MB8025	MB835	MB710	MB730	MB4020	D1	S1			Re	D2
NEW PETIT CUT NEW  (With Breaker)	BM-DNGM150408TA2	★								12.7	4.76	0.8	5.16		C010 C011 E014 E037 —039 H009 —011
	150412TA2	★								12.7	4.76	1.2	5.16		
	150608TA2	●								12.7	6.35	0.8	5.16		
	150612TA2	●								12.7	6.35	1.2	5.16		

● : Inventory maintained. ★ : Inventory maintained in Japan.