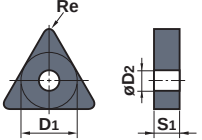


Work Material	H	Hardened Materials	●	●	●	●	✱			Cutting Conditions (Guide) : ● : Stable Cutting ● : General Cutting ✱ : Unstable Cutting Honing (Last letter of order number) : Please refer to page B011				
	K	Cast Iron						●	●					
	S	Heat-resistant Alloy, Titanium Alloy							●					
		Sintered Alloy							●					
Shape	Order Number	Coated CBN	CBN				Solid CBN	Dimensions (mm)				Geometry	Applicable Holder Page	
		BC8020 MBC010 MBC020	MB8025 MB835 MB710 MB730 MB4020				MBS140	D1	S1	Re	D2			
 	TNGA160408							★	9.525	4.76	0.8	3.81		C016 —018 E015 E036
	160412							★	9.525	4.76	1.2	3.81		

CBN

CBN TURNING INSERTS

NEG

WITH HOLE

C

D

R

S

T

V

W