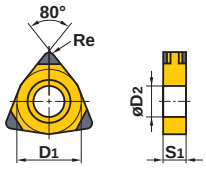
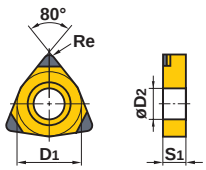
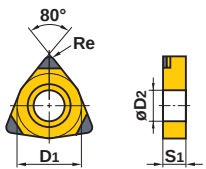


80° WN TYPE INSERTS WITH HOLE

Work Material	H	Hardened Materials	●	●	●	●	✱					Cutting Conditions (Guide) :			
	K	Cast Iron						●	●			● : Stable Cutting	● : General Cutting	✱ : Unstable Cutting	
	S	Heat-resistant Alloy, Titanium Alloy										Honing (Last letter of order number) :			
		Sintered Alloy											Please refer to page B011		
Shape	Order Number	Coated CBN	CBN					Dimensions (mm)				Geometry	Applicable Holder Page		
		BC8020	MBC010	MBC020	MB8025	MB835	MB710	MB730	MB4020	D1	S1			Re	D2
NEW PETIT CUT	NP-WNGA080408GA6	●	●							12.7	4.76	0.8	5.16		C022 C023 E016 E040
															
NEW PETIT CUT	NP-WNGA080408GA3	★	★	●						12.7	4.76	0.8	5.16		C022 C023 E016 E040
	080408FS3	●						★	12.7	4.76	0.8	5.16			
	080408TA3	●							12.7	4.76	0.8	5.16			
	080408TS3							★	12.7	4.76	0.8	5.16			
NEW PETIT CUT (With Wiper)	NP-WNGA080408GAWS3		★	★						12.7	4.76	0.8	5.16		C022 C023 E016 E040
★	080408GSWS3	★							12.7	4.76	0.8	5.16			
															

★ Please refer to B014 before using wiper inserts.

CBN

CBN TURNING INSERTS

NEG

WITH HOLE

C

D

R

S

T

V

W