

CBN TURNING INSERTS [NEGATIVE]

**80° CBN TYPE INSERTS
WITHOUT HOLE**

CBN

CBN TURNING INSERTS

NEG

WITHOUT
HOLE

C

D

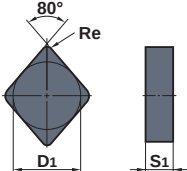
R

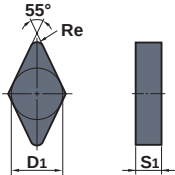
S

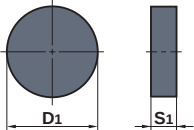
T

V

W

Work Material	K	Cast Iron	✚					Cutting Conditions (Guide) :			
								● : Stable Cutting	● : General Cutting	✚ : Unstable Cutting	
Shape	Order Number	Solid CBN					Dimensions (mm)			Geometry	Applicable Holder Page
		MBS140					D1	S1	Re		
	CNGN120404	●					12.7	4.76	0.4		—
	120408	●					12.7	4.76	0.8		
	120412	●					12.7	4.76	1.2		

55° DN													TYPE INSERTS WITHOUT HOLE			
Work Material	K	Cast Iron						Cutting Conditions (Guide) :								
									● : Stable Cutting	● : General Cutting			✱ : Unstable Cutting			
Shape	Order Number	Solid CBN						Dimensions (mm)			Geometry	Applicable Holder Page				
		MBS140						D1	S1	Re						
	DNGN110308	★						9.525	3.18	0.8		—				
	110312	★						9.525	3.18	1.2						

RN TYPE INSERTS WITHOUT HOLE												
Work Material	K	Cast Iron	✦					Cutting Conditions (Guide) :				
								● : Stable Cutting	● : General Cutting	✦ : Unstable Cutting		
Shape	Order Number	Solid CBN					Dimensions (mm)			Geometry	Applicable Holder Page	
		MBS140						D1	S1			Re
	RNGN090300	●						9.525	3.18	—		—
	120300	●						12.7	3.18	—		
	120400	●						12.7	4.76	—		

● : Inventory maintained. ★ : Inventory maintained in Japan.