

CBN TURNING INSERTS [POSITIVE]



80° CCB TYPE INSERTS WITH HOLE

CBN

CBN TURNING INSERTS

POSI
7°WITH
HOLE

C

D

R

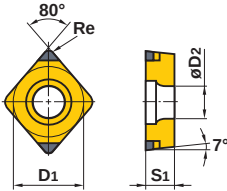
S

T

V

W



H	Hardened Materials	●	●	●	✱	●	●		Cutting Conditions (Guide) : ● : Stable Cutting ● : General Cutting ✱ : Unstable Cutting Honing (Last letter of order number) : Please refer to page B011				
K	Cast Iron												
S	Heat-resistant Alloy, Titanium Alloy												
	Sintered Alloy												
Order Number	Coated CBN	CBN						Dimensions (mm)				Geometry	Applicable Holder Page
	BC8020 MBC010 MBC020 MB8025 MB835 MB710 MB730 MB4020							D1	S1	Re	D2		
NP-CCGW060202GA2	●	●	●					6.35	2.38	0.2	2.8		C024 D008 E007 E031 E035
060204GA2	●	●	●			●		6.35	2.38	0.4	2.8		
060208GA2	●	●	●					6.35	2.38	0.8	2.8		
09T302GA2	★	●	●					9.525	3.97	0.2	4.4		
09T304GA2	●	●	●			●		9.525	3.97	0.4	4.4		
09T308GA2	●	●	●					9.525	3.97	0.8	4.4		
09T312GA2		●	●					9.525	3.97	1.2	4.4		
120404GA2		●	●					12.7	4.76	0.4	5.5		
120408GA2		●	●					12.7	4.76	0.4	5.5		
060202GS2		●				★	★	6.35	2.38	0.2	2.8		
060204GS2		●				●	●	6.35	2.38	0.4	2.8		
060208GS2						●	●	6.35	2.38	0.8	2.8		
09T304GS2		●	●	●		●	●	9.525	3.97	0.4	4.4		
09T308GS2		●	●	●		●	●	9.525	3.97	0.8	4.4		
09T312GS2			●	●				9.525	3.97	1.2	4.4		
060204GN2	●							6.35	2.38	0.4	2.8		
09T302GN2			★					9.525	3.97	0.2	4.4		
09T304GN2	●	★						9.525	3.97	0.4	4.4		
09T308GN2	●	★						9.525	3.97	0.8	4.4		
060202FA2		●	●	●		●		6.35	2.38	0.2	2.8		
060204FA2						●		6.35	2.38	0.4	2.8		
060208FA2						●		6.35	2.38	0.8	2.8		
060202FS2	●					●	★	6.35	2.38	0.2	2.8		
060204FS2	●	●	●	●		●	●	6.35	2.38	0.4	2.8		
060208FS2		●				●	●	6.35	2.38	0.8	2.8		
09T302FS2	★	●	●	●			★	9.525	3.97	0.2	4.4		
09T304FS2	●	●	●	●		●	●	9.525	3.97	0.4	4.4		
09T308FS2	●	●	●	●		●	●	9.525	3.97	0.8	4.4		
060202TA2			●		●			6.35	2.38	0.2	2.8		
060204TA2			●	●	●			6.35	2.38	0.4	2.8		
060208TA2			●	●				6.35	2.38	0.8	2.8		
09T304TA2	●	●	●	●	●			9.525	3.97	0.4	4.4		
09T308TA2	●	●	●	●	●			9.525	3.97	0.8	4.4		
09T312TA2			●	●				9.525	3.97	1.2	4.4		
060202TS2							★	6.35	2.38	0.2	2.8		
060204TS2							★	6.35	2.38	0.4	2.8		
060208TS2							★	6.35	2.38	0.8	2.8		
09T302TS2							★	9.525	3.97	0.2	4.4		
09T304TS2							★	9.525	3.97	0.4	4.4		
09T308TS2							★	9.525	3.97	0.8	4.4		
09T304TN2	●	●	●					9.525	3.97	0.4	4.4		
09T308TN2	●	●	●					9.525	3.97	0.8	4.4		

● : Inventory maintained. ★ : Inventory maintained in Japan.