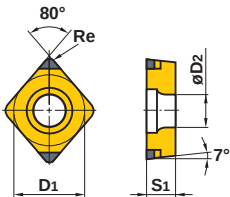
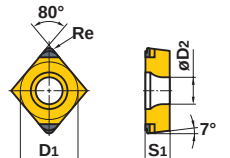
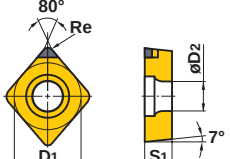
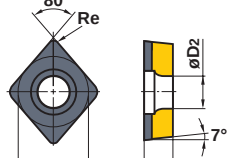


Work Material	H	Hardened Materials	●	●	●	●	✱	Cutting Conditions (Guide) : ● : Stable Cutting ● : General Cutting ✱ : Unstable Cutting Honing (Last letter of order number) : Please refer to page B011							
	K	Cast Iron						●	●						
	S	Heat-resistant Alloy, Titanium Alloy								●					
		Sintered Alloy									●				
Shape	Order Number	Coated CBN		CBN				Dimensions (mm)				Geometry	Applicable Holder Page		
		BC8020	MBC010	MBC020	MB8025	MB835	MB710	MB730	MB4020	D1	S1			Re	D2
	NP-CCGW09T304GAWS2			●						9.525	3.97	0.4	4.4		C024 D008 E031 E035
	09T308GAWS2			●	●					9.525	3.97	0.8	4.4		
	09T308GAWC2			●	●					9.525	3.97	0.8	4.4		
	09T304GSWS2	●	●	●						9.525	3.97	0.4	4.4		
	09T308GSWS2	●	●	●						9.525	3.97	0.8	4.4		
	09T304GSWC2		●	●	●					9.525	3.97	0.4	4.4		
	09T308GSWC2		●	●	●					9.525	3.97	0.8	4.4		
	09T304FSWC2		●							9.525	3.97	0.4	4.4		
	09T308FSWC2		●							9.525	3.97	0.8	4.4		
09T308TAWC2			●	●					9.525	3.97	0.8	4.4			
 (With Breaker)	BF-CCGT09T304TA2			●						9.525	3.97	0.4	4.4		C024 D008 E031 E035
	09T308TA2			●						9.525	3.97	0.8	4.4		
	NP-CCGW03S102FA		●	●	●					3.57	1.39	0.2	2.0		E017
	04T002FA		●	●	●					4.37	1.79	0.2	2.4		
	03S104FS		●	●	●					3.57	1.39	0.4	2.0		
	04T004FS		●	●	●					4.37	1.79	0.4	2.4		
	CCGW060202FS								★	6.35	2.38	0.2	2.8		C024 D008 E007 E031 E035
	060204FS								★	6.35	2.38	0.4	2.8		
	060208FS								★	6.35	2.38	0.8	2.8		
	09T304FS								★	9.525	3.97	0.4	4.4		
	09T308FS								★	9.525	3.97	0.8	4.4		

★ Please refer to B014 before using wiper inserts.

CBN

CBN TURNING INSERTS

POSI
7°

WITH
HOLE

C

D

R

S

T

V

W

GRADES > B009
IDENTIFICATION > B002

B035