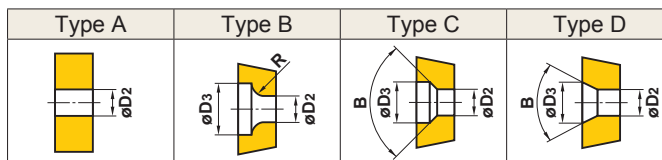


TURNING INSERTS

HOLE GEOMETRY



NEGATIVE

| Insert Number | | Dimension (mm) | Hole Type |
|--|--------|----------------|-----------|
| | | D ₂ | |
| CNGA CNGG CNMA CNMG CNMM CNMP | 0903 | 3.81 | A |
| | 0904 | 3.81 | A |
| | 1204 | 5.16 | A |
| | 1606 | 6.35 | A |
| | 1906 | 7.93 | A |
| | 2509 | 9.12 | A |
| | 2509 | 9.12 | A |
| DNGA DNMG DNMM DNMX | 1104 | 3.81 | A |
| | 1504 | 5.16 | A |
| | 1506 | 5.16 | A |
| | | | |
| | | | |
| | | | |
| | | | |
| SNGA SNGG SNMA SNMG SNMM | 0903 | 3.81 | A |
| | 1204 | 5.16 | A |
| | 1506 | 6.35 | A |
| | 1906 | 7.93 | A |
| | 2507 | 9.12 | A |
| | 2509 | 9.12 | A |
| | 2509 | 9.12 | A |
| TNGA TNGG TNMA TNMG TNMM TNMX | 1103 | 2.26 | A |
| | 1603 | 3.81 | A |
| | 1604 | 3.81 | A |
| | 2204 | 5.16 | A |
| | 2706 | 6.35 | A |
| | 3309 | 7.93 | A |
| | 3309 | 7.93 | A |
| VNGA VNGM VNGG VNMG VNMM | 1604 | 3.81 | A |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| WNMA WNMG | 0603 | 3.81 | A |
| | 06T3 | 3.81 | A |
| | 0604 | 3.81 | A |
| | 0804 | 5.16 | A |
| RNMG RNMA | 090300 | 3.81 | A |
| | 120400 | 5.16 | A |
| | 150600 | 6.35 | A |
| | 190600 | 7.93 | A |
| | 250900 | 9.12 | A |
| | 310900 | 12.7 | A |
| | 310900 | 12.7 | A |

POSITIVE

| Insert Number | | Dimensions (mm) | | | Hole Type |
|------------------------------|--------|-----------------|----------------|-------|-----------|
| | | D ₂ | D ₃ | B (°) | |
| CCET | 0602 | 2.8 | 3.8 | R | B |
| | 09T3 | 4.4 | 6.0 | R | B |
| CCGB CCMB CCGH CCMH | 0602 | 2.8 | 3.9 | R | B |
| | | | | | |
| | | | | | |
| | | | | | |
| CCGT | 03S1 | 2.0 | 2.9 | R | B |
| | 04T0 | 2.4 | 3.5 | R | B |
| | 0602 | 2.8 | 3.8 | R | B |
| | 09T3 | 4.4 | 6.0 | R | B |
| | 1204 | 5.5 | 7.5 | R | B |
| CCMT | 0602 | 2.8 | 3.8 | R | B |
| | 0803 | 3.4 | 4.5 | R | B |
| | 09T3 | 4.4 | 6.0 | R | B |
| | 1204 | 5.5 | 7.5 | R | B |
| CCGW CCMW | 03S1 | 2.0 | 2.9 | R | B |
| | 04T0 | 2.4 | 3.5 | R | B |
| | 0602 | 2.8 | 3.8 | R | B |
| | 09T3 | 4.4 | 6.0 | R | B |
| | 1204 | 5.5 | 7.5 | R | B |
| CPGT | 0802 | 3.4 | 4.5 | R | B |
| | 0903 | 4.4 | 6.0 | R | B |
| CPGB CPMB CPMH | 0802 | 3.5 | 5.3 | 78° | D |
| | 0903 | 4.5 | 6.3 | 78° | D |
| | | | | | |
| CPMX | 0802 | 3.5 | 5.6 | 78° | D |
| | 0903 | 4.6 | 6.6 | 80° | D |
| DCET DCGT | 0702 | 2.8 | 3.8 | R | B |
| | 11T3 | 4.4 | 6.0 | R | B |
| DCGW DCMW DCMT | 0702 | 2.8 | 3.8 | R | B |
| | 11T3 | 4.4 | 6.0 | R | B |
| | 1504 | 5.5 | 7.5 | R | B |
| DEGX | 1504 | 5.1 | 7.0 | 85° | C |
| RCMX | 1003M0 | 3.6 | 4.6 | 21° | D |
| | 1204M0 | 4.2 | 5.4 | 21° | D |
| | 1606M0 | 5.2 | 6.7 | 21° | D |
| | 2006M0 | 6.5 | 8.0 | 21° | D |
| | 2507M0 | 7.2 | 9.1 | 21° | D |
| | 3209M0 | 9.5 | 11.7 | 21° | D |