

CBN TURNING INSERTS [POSITIVE]

CBN

CBN TURNING INSERTS

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11°WITH
HOLE

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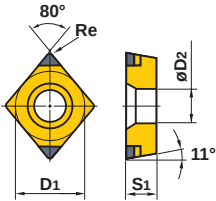
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W

Work Material	H	Hardened Materials	●	●	●	●	✱					Cutting Conditions (Guide) :			
	K	Cast Iron						●	●			● : Stable Cutting	● : General Cutting	✱ : Unstable Cutting	
	S	Heat-resistant Alloy, Titanium Alloy								●		Honing (Last letter of order number) :			
		Sintered Alloy									●	Please refer to page B011			
Shape	Order Number	Coated CBN	CBN					Dimensions (mm)				Geometry	Applicable Holder Page		
		BC8020	MBC010	MBC020	MB8025	MB835	MB710	MB730	MB4020	D1	S1			Re	D2
	NP-CPGB080204GA2	●	●	●						7.94	2.38	0.4	3.5		E007
	080208GA2	●	●	●						7.94	2.38	0.8	3.5		
	090304GA2	●	●	●						9.525	3.18	0.4	4.5		
	090308GA2	●	●	●						9.525	3.18	0.8	4.5		
	080204GS2		●							7.94	2.38	0.4	3.5		
	080208GS2		●							7.94	2.38	0.8	3.5		
	090304GS2		●							9.525	3.18	0.4	4.5		
	090308GS2		●							9.525	3.18	0.8	4.5		
	080202FS2								★	7.94	2.38	0.2	3.5		
	080204FS2	●	●		●				★	7.94	2.38	0.4	3.5		
	080208FS2	●	●		●					7.94	2.38	0.8	3.5		
	090302FS2								★	9.525	3.18	0.2	4.5		
	090304FS2	●	●		●				★	9.525	3.18	0.4	4.5		
	090308FS2	●	●		●				★	9.525	3.18	0.8	4.5		

● : Inventory maintained. ★ : Inventory maintained in Japan.