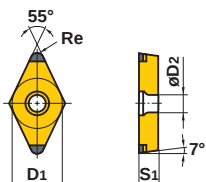
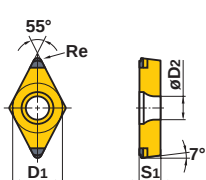


55° DC TYPE INSERTS WITH HOLE

Work Material	H	Hardened Materials		Cutting Conditions (Guide) :											
	K	Cast Iron		● : Stable Cutting ● : General Cutting ✱ : Unstable Cutting											
	S	Heat-resistant Alloy, Titanium Alloy		Honing (Last letter of order number) : Please refer to page B011											
		Sintered Alloy													
Shape	Order Number	Coated CBN		CBN				Dimensions (mm)				Geometry	Applicable Holder Page		
		BC8020	MBC010	MBC020	MB8025	MB835	MB710	MB730	MB4020	D1	S1			Re	D2
	NP-DCGW070202GA2	●	●	●	●					6.35	2.38	0.2	2.8		C025 D009 D026 E009 E010 E030 E032
	070204GA2	●	●	●	●					6.35	2.38	0.4	2.8		
	070208GA2	●	●	●	●					6.35	2.38	0.8	2.8		
	11T302GA2	✱	●	●	●					9.525	3.97	0.2	4.4		
	11T304GA2	●	●	●	●					9.525	3.97	0.4	4.4		
	11T308GA2	●	●	●	●					9.525	3.97	0.8	4.4		
	11T312GA2		●	●	●					9.525	3.97	1.2	4.4		
	070204GS2		●	●	●				●	6.35	2.38	0.4	2.8		
	070208GS2		●	●	●				●	6.35	2.38	0.8	2.8		
	11T302GS2		●							9.525	3.97	0.2	4.4		
	11T304GS2		●	●	●		●	●	●	9.525	3.97	0.4	4.4		
	11T308GS2		●	●	●		●	●	●	9.525	3.97	0.8	4.4		
	070202GN2			✱						6.35	2.38	0.2	2.8		
	070204GN2	●		✱						6.35	2.38	0.4	2.8		
	070208GN2			✱						6.35	2.38	0.8	2.8		
	11T302GN2			✱						9.525	3.97	0.2	4.4		
	11T304GN2	●		✱						9.525	3.97	0.4	4.4		
	11T308GN2	●		✱						9.525	3.97	0.8	4.4		
	11T304FA2						●	●		9.525	3.97	0.4	4.4		
	11T308FA2						●	●		9.525	3.97	0.8	4.4		
	070202FS2	●	●							6.35	2.38	0.2	2.8		
	070204FS2	●	●				●	●		6.35	2.38	0.4	2.8		
	070208FS2		●						●	6.35	2.38	0.8	2.8		
	11T302FS2	✱	●						✱	9.525	3.97	0.2	4.4		
	11T304FS2	●	●						●	9.525	3.97	0.4	4.4		
	11T308FS2	●	●						●	9.525	3.97	0.8	4.4		
	070204TA2			●	●	●				6.35	2.38	0.4	2.8		
	11T302TA2				●					9.525	3.97	0.2	4.4		
	11T304TA2	●		●	●	●				9.525	3.97	0.4	4.4		
	11T308TA2	●			●					9.525	3.97	0.8	4.4		
	070204TS2								✱	6.35	2.38	0.4	2.8		
	070208TS2								✱	6.35	2.38	0.8	2.8		
	11T302TS2								✱	9.525	3.97	0.2	4.4		
	11T304TS2								✱	9.525	3.97	0.4	4.4		
	11T308TS2								✱	9.525	3.97	0.8	4.4		
	11T304TN2	●								9.525	3.97	0.4	4.4		
	11T308TN2	●	●	●						9.525	3.97	0.8	4.4		
 (With Breaker)	BF-DCGT11T304TA2			●					9.525	3.97	0.4	4.4		C025 D009 D026 E009 E010 E030 E032	
	11T308TA2			●					9.525	3.97	0.8	4.4			

CBN

CBN TURNING INSERTS

POSI
7°

WITH
HOLE

C

D

R

S

T

V

W

GRADES > B009
IDENTIFICATION > B002

B037