

CBN TURNING INSERTS [POSITIVE]

55° DC TYPE INSERTS WITH HOLE

CBN

CBN TURNING INSERTS

POSITIVE
7°WITH
HOLE

C

D

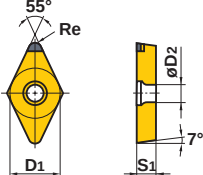
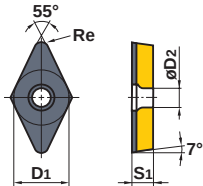
R

S

T

V

W

Work Material	H	Hardened Materials	●	●	●	●	✱			Cutting Conditions (Guide) :					
	K	Cast Iron						●	●	●	●	●	●		
	S	Heat-resistant Alloy, Titanium Alloy													
		Sintered Alloy											●		
Shape	Order Number	Coated CBN	CBN					Dimensions (mm)				Geometry	Applicable Holder Page		
		BC8020 MBC010 MBC020	MB8025 MB835 MB710 MB730 MB4020					D1	S1	Re	D2				
	NP-DCGW11T302GS						★	★		9.525	3.97	0.2	4.4		C025 D009 D026 E009 E010 E030 E032
	DCGW070204FS							★	6.35	2.38	0.4	2.8		C025 D009 D026 E009 E010 E030 E032	
	070208FS							★	6.35	2.38	0.8	2.8			
															

● : Inventory maintained. ★ : Inventory maintained in Japan.