

CBN TURNING INSERTS [POSITIVE]

CBN

CBN TURNING INSERTS

POSI
11°WITH
HOLE

C

D

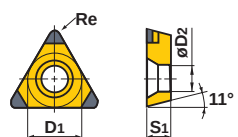
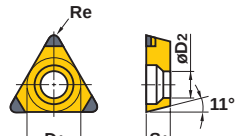
R

S

T

V

W

Work Material	H	Hardened Materials	●	●	●	●	✱	Cutting Conditions (Guide) : ● : Stable Cutting ● : General Cutting ✱ : Unstable Cutting Honing (Last letter of order number) : Please refer to page B011							
	K	Cast Iron					●					●			
	S	Heat-resistant Alloy, Titanium Alloy										●			
		Sintered Alloy										●			
Shape	Order Number	Coated CBN		CBN				Dimensions (mm)				Geometry	Applicable Holder Page		
		BC8020	MBC010	MBC020	MB8025	MB835	MB710	MB730	MB4020	D1	S1			Re	D2
	NP-TPGB080204GA3			●	●					4.76	2.38	0.4	2.4		E008
	080208GA3		★	●						4.76	2.38	0.8	2.4		
	090204GA3		★	●						5.56	2.38	0.4	2.9		
	090208GA3		★	●						5.56	2.38	0.8	2.9		
	110304GA3	●	★	●						6.35	3.18	0.4	3.4		
	110308GA3	●	●	●						6.35	3.18	0.8	3.4		
	160304GA3	●	★	●						9.525	3.18	0.4	4.4		
	160308GA3	●	★	●						9.525	3.18	0.8	4.4		
	090202FS3							★		5.56	2.38	0.2	2.9		
	090204FS3							★		5.56	2.38	0.4	2.9		
	110302FS3							★		6.35	3.18	0.2	3.4		
	110304FS3	●						★		6.35	3.18	0.4	3.4		
	110308FS3	●						★		6.35	3.18	0.8	3.4		
	160304FS3	●								9.525	3.18	0.4	4.4		
	160308FS3	●								9.525	3.18	0.8	4.4		
	NP-TPGX080202GS3		●							4.76	2.38	0.2	2.5		E026
	080204GS3		●							4.76	2.38	0.4	2.5		
	090202GS3		●							5.56	2.38	0.2	3.0		
	090204GS3		●							5.56	2.38	0.4	3.0		
	110304GS3		●							6.35	3.18	0.4	3.5		
	110308GS3		●							6.35	3.18	0.8	3.5		
	080204TA3				●					4.76	2.38	0.4	2.5		
	090204TA3				●					5.56	2.38	0.4	3.0		
	110304TA3				●					6.35	3.18	0.4	3.5		

● : Inventory maintained. ★ : Inventory maintained in Japan.