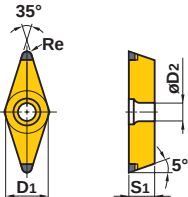




35° VB TYPE INSERTS WITH HOLE

Work Material	H	Hardened Materials								Cutting Conditions (Guide) : ● : Stable Cutting ● : General Cutting ✱ : Unstable Cutting Honing (Last letter of order number) : Please refer to page B011					
	K	Cast Iron													
	S	Heat-resistant Alloy, Titanium Alloy													
		Sintered Alloy													
Shape	Order Number	Coated CBN			CBN				Dimensions (mm)				Geometry	Applicable Holder Page	
		BC8020	MBC010	MBC020	MB8025	MB835	MB710	MB730	MB4020	D1	S1	Re			D2
	NP-VBGW110304GA2	●								6.35	3.18	0.4	2.9		D010 D011 E012 E013 H013
	160404GA2	●		●	●					9.525	4.76	0.4	4.4		
	160408GA2	●		●	●					9.525	4.76	0.8	4.4		
	110304GS2							★		6.35	3.18	0.4	2.9		
	110308GS2							★		6.35	3.18	0.8	2.9		
	160404GS2		●	●	●		●	●	●	9.525	4.76	0.4	4.4		
	160408GS2		●	●	●		●	●	●	9.525	4.76	0.8	4.4		
	110304FS2	●							★	6.35	3.18	0.4	2.9		
	110308FS2								★	6.35	3.18	0.8	2.9		
	160404FS2	●							●	9.525	4.76	0.4	4.4		
	160408FS2	●							●	9.525	4.76	0.8	4.4		
	160404TA2					●				9.525	4.76	0.4	4.4		
	160408TA2	●			●					9.525	4.76	0.8	4.4		
	110304TS2								★	6.35	3.18	0.4	2.9		
	110308TS2								★	6.35	3.18	0.8	2.9		
	160404TS2								★	9.525	4.76	0.4	4.4		
	160408TS2								★	9.525	4.76	0.8	4.4		



CBN

CBN TURNING INSERTS

POSI
5°

WITH
HOLE

C

D

R

S

T

V

W

GRADES > B009
IDENTIFICATION > B002

B041