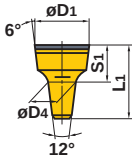


RTG TYPE INSERTS WITHOUT HOLE

Work Material	H	Hardened Materials							Cutting Conditions (Guide) : ● : Stable Cutting ● : General Cutting ✖ : Unstable Cutting							
	K	Cast Iron														
	S	Heat-resistant Alloy, Titanium Alloy														
		Sintered Alloy														
Shape	Order Number	Coated CBN		CBN				Dimensions (mm)				Geometry	Applicable Holder Page			
		BC8020	MBC010	MBC020	MB8025	MB825	MB835	MB710	MB730	MB4020	D1			S1	L1	D4
	RTG05A				★						5	3.5	7.5	2.5		C036
	06A				★						6	3.5	7.5	3.5		
	07A				★						7	5	11	3.5		
	08A				★						8	5	11	4.5		
	10A				★						10	6.5	14	5.5		

CBN

CBN TURNING INSERTS

POSI
6°
11°

WITHOUT
HOLE

C

D

R

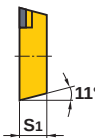
S

T

V

W

90° SP TYPE INSERTS WITHOUT HOLE

Work Material	H	Hardened Materials								Cutting Conditions (Guide) : ● : Stable Cutting ● : General Cutting ✖ : Unstable Cutting					
	K	Cast Iron													
	S	Heat-resistant Alloy, Titanium Alloy													
		Sintered Alloy													
Shape	Order Number	Coated CBN		CBN				Dimensions (mm)			Geometry	Applicable Holder Page			
		BC8020	MBC010	MBC020	MB8025	MB825	MB835	MB710	MB730	MB4020			D1	S1	Re
	SPGN090304							★			9.525	3.18	0.4	 	I
	090308							★			9.525	3.18	0.8		
	120304							★	★		12.7	3.18	0.4		
	120308							★	★		12.7	3.18	0.8		

GRADES > B009
IDENTIFICATION > B002

B043