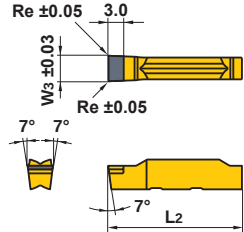


GY TYPE INSERTS WITHOUT HOLE

Work Material	H	Hardened Materials								Cutting Conditions (Guide) : ● : Stable Cutting ● : General Cutting ✖ : Unstable Cutting					
	K	Cast Iron													
	S	Heat-resistant Alloy, Titanium Alloy													
		Sintered Alloy													
Shape	Order Number	Coated CBN	CBN						Dimensions (mm)			Geometry	Applicable Holder Page		
		BC8020	MBC010	MBC020	MB8025	MB825	MB835	MB710	MB730	MB4020	W3			Re	L2
	GY1G 0200D020N-GFGS				●						2.00	0.2	20.70		F018 —117
	0239E020N-GFGS				●						2.39	0.2	20.70		
	0250E020N-GFGS				●						2.50	0.2	20.70		
	0300F020N-GFGS				●						3.00	0.2	20.70		
	0318F020N-GFGS				●						3.18	0.2	20.70		
	0400G020N-GFGS				●						4.00	0.2	25.65		
	0475H020N-GFGS				●						4.75	0.2	25.65		
	0500H020N-GFGS				●						5.00	0.2	25.65		

CBN

CBN TURNING INSERTS

POSI
7°

WITHOUT
HOLE

C

D

R

S

T

V

W

GRADES > B009
IDENTIFICATION > B002

B045