

PCD TURNING INSERTS [NEGATIVE]



35° VN TYPE INSERTS WITH HOLE

PCD

PCD TURNING INSERTS

NEG

WITH HOLE

C

D

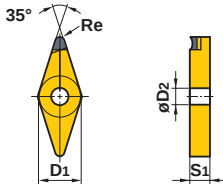
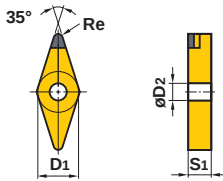
R

S

T

V

W

Work Material	N	Non-ferrous Metal	●	Cutting Conditions (Guide) :				Geometry	Applicable Holder Page
				● : Stable Cutting ● : General Cutting ✖ : Unstable Cutting					
Shape	Order Number	PCD	Dimensions (mm)				Geometry		
		MD220	D1	S1	Re	D2			
 (With Breaker)	NP-VNMM160402R-F	★	9.525	4.76	0.2	3.81		C019 —021 E016	
	160404R-F	★	9.525	4.76	0.4	3.81			
	160408R-F	★	9.525	4.76	0.8	3.81			
	VNGA160404	★	9.525	4.76	0.4	3.81		C019 —021 E016	
	160408	★	9.525	4.76	0.8	3.81			

● : Inventory maintained. ★ : Inventory maintained in Japan.