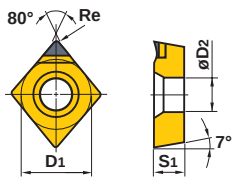
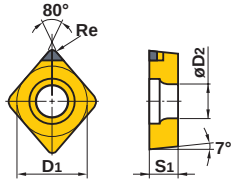
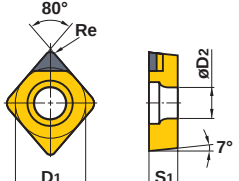
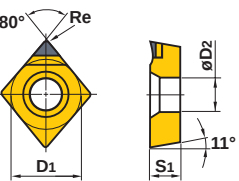
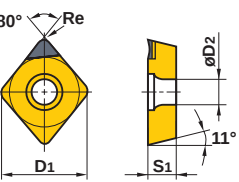


PCD TURNING INSERTS [POSITIVE]**80° CC TYPE INSERTS WITH HOLE**

Work Material	N	Non-ferrous Metal	●	Cutting Conditions (Guide) :				PCD	Dimensions (mm)				Geometry	Applicable Holder Page
				● : Stable Cutting	● : General Cutting	✱ : Unstable Cutting			D1	S1	Re	D2		
Shape	Order Number		MD220											
NEW PETIT CUT  (With Breaker)	NP-CCMH060202		★	6.35	2.38	0.2	2.8							C024 D008 E007 E031 E035
	060204		★	6.35	2.38	0.4	2.8							
NEW PETIT CUT 	NP-CCMW03S102		●	3.57	1.39	0.2	2.0							—
	03S104		★	3.57	1.39	0.4	2.0							
	04T002		●	4.37	1.79	0.2	2.4							
	04T004		★	4.37	1.79	0.4	2.4							
	CCMW060202		★	6.35	2.38	0.2	2.8							C024 D008 E007 E031 E035
	060204		★	6.35	2.38	0.4	2.8							
	09T302		★	9.525	3.97	0.2	4.4							
	09T304		★	9.525	3.97	0.4	4.4							

80° CP TYPE INSERTS WITH HOLE

Work Material	N	Non-ferrous Metal	●	Cutting Conditions (Guide) :				PCD	Dimensions (mm)				Geometry	Applicable Holder Page
				● : Stable Cutting	● : General Cutting	✱ : Unstable Cutting			D1	S1	Re	D2		
Shape	Order Number		MD220											
NEW PETIT CUT  (With Breaker)	NP-CPMH080202		★	7.94	2.38	0.2	3.5							E007
	080204		★	7.94	2.38	0.4	3.5							
	090302		★	9.525	3.18	0.2	4.5							
	090304		★	9.525	3.18	0.4	4.5							
 (With Breaker)	CPGT080202		★	7.94	2.38	0.2	3.4							—
	080204		★	7.94	2.38	0.4	3.4							
	090302		★	9.525	3.18	0.2	4.4							
	090304		★	9.525	3.18	0.4	4.4							

GRADES > B015
IDENTIFICATION > B002

B051

PCD

PCD TURNING INSERTS

POSI
7°
11°WITH
HOLE**C****D****R****S****T****V****W**