

PCD TURNING INSERTS [POSITIVE]

PCD

PCD TURNING INSERTS

POSI
7°
20°WITH
HOLE

C

D

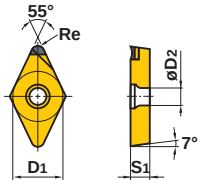
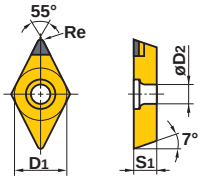
R

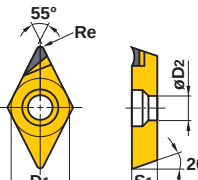
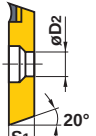
S

T

V

W

Work Material	N	Non-ferrous Metal		Cutting Conditions (Guide) :				Geometry	Applicable Holder Page
				● : Stable Cutting	● : General Cutting	✱ : Unstable Cutting			
Shape	Order Number	PCD		Dimensions (mm)				Geometry	
		MD220		D1	S1	Re	D2		
	NEW PETIT CUT	NP-DCMT070202R-F	★	6.35	2.38	0.2	2.8		C025 D009 D026 E009 E010 E030 E032
		070202L-F	★	6.35	2.38	0.2	2.8		
		070204R-F	★	6.35	2.38	0.4	2.8		
		070204L-F	★	6.35	2.38	0.4	2.8		
		11T302R-F	★	9.525	3.97	0.2	4.4		
		11T302L-F	★	9.525	3.97	0.2	4.4		
		11T304R-F	★	9.525	3.97	0.4	4.4		
	(With Breaker)	11T304L-F	★	9.525	3.97	0.4	4.4		
		DCMW070202	★	6.35	2.38	0.2	2.8		C025 D009 D026 E009 E010 E030 E032
		070204	★	6.35	2.38	0.4	2.8		
		11T302	★	9.525	3.97	0.2	4.4		
		11T304	★	9.525	3.97	0.4	4.4		

Work Material	N	Non-ferrous Metal		Cutting Conditions (Guide) :				Geometry	Applicable Holder Page
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Shape	Order Number	PCD	Dimensions (mm)				Geometry		
		MD220	D1	S1	Re	D2			
	DEGX150404R-F	★	12.7	4.76	0.4	5.1		C033	
	150404L-F	★	12.7	4.76	0.4	5.1			
(With Breaker)									

★ : Inventory maintained in Japan.