

PCD TURNING INSERTS [POSITIVE]



80° WC TYPE INSERTS WITH HOLE

PCD

PCD TURNING INSERTS

POSI
7°
11°WITH
HOLE

C

D

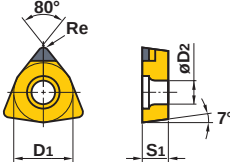
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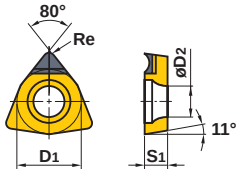
S

T

V

W

Work Material	N	Non-ferrous Metal		Cutting Conditions (Guide) :					
				● : Stable Cutting ● : General Cutting ✖ : Unstable Cutting					
Shape	Order Number	PCD	Dimensions (mm)				Geometry	Applicable Holder Page	
		MD220	D1	S1	Re	D2			
	WCMWL30204	●	4.76	2.38	0.4	2.3		E028	
	06T304	★	9.525	3.97	0.4	4.4			

80° WP TYPE INSERTS WITH HOLE									
Work Material	N	Non-ferrous Metal		Cutting Conditions (Guide) :					
				● : Stable Cutting ● : General Cutting ✖ : Unstable Cutting					
Shape	Order Number	PCD	Dimensions (mm)				Geometry	Applicable Holder Page	
		MD220	D1	S1	Re	D2			
 (With Breaker)	WPGT040202	★	6.35	2.38	0.2	2.8		E011	
	040204	★	6.35	2.38	0.4	2.8			
	060302	★	9.525	3.18	0.2	4.4			
	060304	★	9.525	3.18	0.4	4.4			

● : Inventory maintained. ★ : Inventory maintained in Japan.