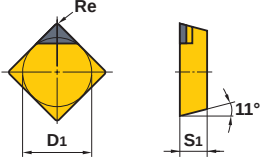


90° SP TYPE INSERTS WITHOUT HOLE

Work Material	N	Non-ferrous Metal	●	Cutting Conditions (Guide) :			
				● : Stable Cutting ● : General Cutting ✖ : Unstable Cutting			
Shape	Order Number	PCD	MD220	Dimensions (mm)			Geometry
				D1	S1	Re	
	SPGN090302	★		9.525	3.18	0.2	
	090304	★		9.525	3.18	0.4	
	090308	★		9.525	3.18	0.8	
	120304	★		12.7	3.18	0.4	
	120308	★		12.7	3.18	0.8	
	120312	★		12.7	3.18	1.2	
							Applicable Holder Page
							—

PCD

PCD TURNING INSERTS

POSI
11°WITHOUT
HOLE

C

D

R

S

T

V

W