

PCD TURNING INSERTS [POSITIVE]

PCD

PCD TURNING INSERTS

POS
11°WITHOUT
HOLE

C

D

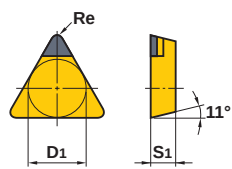
R

S

T

V

W

Work Material	N	Non-ferrous Metal		Cutting Conditions (Guide) :				
				● : Stable Cutting	● : General Cutting	✖ : Unstable Cutting		
Shape	Order Number		PCD	Dimensions (mm)			Geometry	Applicable Holder Page
			MD220	D1	S1	Re		
	TPGN110302		★	6.35	3.18	0.2		E027
	110304		★	6.35	3.18	0.4		
	110308		★	6.35	3.18	0.8		
	160302		★	9.525	3.18	0.2		
	160304		★	9.525	3.18	0.4		
	160308		★	9.525	3.18	0.8		

★ : Inventory maintained in Japan.

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