

	External Turning	External Turning, Chamfering			External Turning, Facing, Chamfering	Facing		Facing Copying	External Turning, Copying	Selection Standard				
	$\theta=75^\circ$	$\theta=60^\circ$	$\theta=45^\circ$	$\theta=45^\circ$	$\theta=15^\circ$	$\theta=0^\circ - 1^\circ$	$\theta=10^\circ -$	Special Design			Economical	Low Cutting Resistance (Sharpness)	Clamp Rigidity	Operation Efficiency
											◎		○	◎
	PCBN ↔ C009	PSBN ↔ C012	PSTN ↔ C013	PSDN ↔ C013	PSSN ↔ C014	PSKN ↔ C015	PTFN ↔ C018	PDHN ↔ C011	PRGC ↔ C026	PRDC ↔ C026				
											◎		◎	◎
								DVPN ↔ C021						
													◎	
	MSBN ↔ C012			MSSN ↔ C014										
											◎		◎	◎
		MTEN ↔ C017						MTQN ↔ C018						
													○	
				SSSC ↔ C028				SVPC ↔ C031	SRGC ↔ C027	SRDC ↔ C027				
											◎			◎
								PVPN ↔ C021						

(Note) ◎ : 1st recommendation. ○ : 2nd recommendation.